SECTION 5. TETHER DATA

5.1 General

This handbook would not be complete without providing the user with specific data and other information relevant to the analysis of tether applications. To the authors' knowledge, the best summarization of this data is contained in J. A. Carroll's <u>Guidebook for Analysis of Tether Applications</u>, published in 1985 under contract to the Martin Marietta Corporation. It provides a concise review of those technical areas which are essential to tether analyses. For the uninitiated, it is the first exposure they should have to ensure that they understand the broad implications of any application they might consider. From here, they can explore the many references given in the Bibliography.

The Guidebook is reproduced here in full, except for its bibliography which would be redundant. J. A. Carroll's introductory remarks and credits are presented below:

This Guidebook is intended as a tool to facilitate initial analyses of proposed tether applications in space. The guiding philosophy is that at the beginning of a study effort, a brief analysis of all the common problem areas is far more useful than a detailed study in any one area. Such analyses can minimize the waste of resources on elegant but fatally flawed concepts, and can identify the areas where more effort is needed on concepts which do survive the initial analyses.

In areas in which hard decisions have had to be made, the Guidebook is:

Broad, rather than deep Simple, rather than precise Brief, rather than comprehensive Illustrative, rather than definitive

Hence the simplified formulas, approximations, and analytical tools included in the Guidebook should be used only for preliminary analyses. For detailed analyses, the references with each topic and in the bibliography may be useful. Note that topics which are important in general but not particularly relevant to tethered system analysis (e.g., radiation dosages) are not covered.

This Guidebook was presented by the author under subcontract RH4394049 with the Martin Marietta Corporation, as part of their contract NAS8-35499 (Phase II Study of Selected Tether Applications in Space) with the NASA Marshall Space Flight Center. Some of the material was adapted from references listed with the various topics, and this assisted the preparation greatly. Much of the other material evolved or was clarified in discussions with one or more of the following: Dave Arnold, James Arnold, Ivan Bekey, Guiseppe Colombo, Milt Contella, Dave Criswell, Don Crouch, Andrew Cutler, Mark Henley, Don Kessler, Harris Mayer, Jim McCoy, Bill Nobles, Tom O'Neil, Paul Penzo, Jack Slowey, Georg von Tiesenhausen, and Bill Thompson. The author is of course responsible for all errors, and would appreciate being notified of any that are found.

5.2 Generic Issues

MAJOR CONSTRAINTS IN MOMENTUM-TRANSFER APPLICATIONS

CONSTRAINT: APPLICATION;	ORBIT BASICS	TETHER DYNAMICS	TETHER PROPERTIES	TETHER OPERATIONS
All types	Apside location	Forces on end masses	µmeteoroid sensitivity	Tether recoil at release
Librating		Tether can go slack		Facility attitude & "g"s variable
Spinning		High loads on payload		Retrieval can be difficult
Winching		High loads on payload		Extremely high power needed
Rendezvous	Orbit planes must match			Short launch & capture windows
Multi-stage	Dif. nodal regression			Waiting time between stages
High deltaV	Gravity losses	Control of dynamics	Tether mass & lifetime	Retrieval energy; Facility a alt.

MAJOR CONSTRAINTS WITH PERMANENTLY-DEPLOYED TETHERS

CONSTRAINTS: APPLICATIONS:\	ORBIT BASICS	TETHER DYNAMICS	TETHER PROPERTIES	TETHER OPERATIONS
All types	Aero. drag	Libration	Degradation, µmeteoroids & debris impact	Recoil & orbit changes after tether break
Electrodynamic	Misc changes in orbit	Plasma disturbances	High-voltage insulation	
Aerodynamic	Tether drag & heating			
Beanstalk (Earth)			Tether mass; debris impact	Consequences of failure
Gravity Use: Hanging Spinning		Libration- Sensitive		<0.1 gee only, Docking awkward

5.3 Orbit Equations and Data

5.3.1 Orbits and Orbital Perturbations

KEY POINTS Basic orbit nomenclature & equations are needed frequently in following pages. Comparison of tether & rocket operations requires orbit transfer equations.

The figures and equations at right are a summary of the aspects of orbital mechanics most relevant to tether applications analysis. For more complete and detailed treatments and many of the derivations, consult refs. 1-3.

The first equation in the box is known as the Vis Viva formulation, and to the right of it is the equation for the mean orbital angular rate, n. Much of the analysis of orbit transfer Vs and tether behavior follows from those two simple equations. Some analyses require a close attention to specific angular momentum, h, so an expression for h (for compact objects) is also given here.

In general, six parameters are needed to completely specify an orbit. Various parameter sets can be used (e.g., 3 position coordinates & 3 velocity vectors). The six parameters listed at right are commonly used in orbital mechanics. Note that when i=0, becomes indeterminate (and unnecessary); similarly with when e=0. Also, i & are here referenced to the central body's equator, as is usually done for Low Earth Orbit (LEO). For high orbits, the ecliptic or other planes are often used. This simplifies calculation of 3rd body effects.

NOTES

The effects of small Vs on near-circular orbits are shown at right. The relative effects are shown to scale: a V along the velocity vector has a maximum periodic effect 4 times larger than that of the same, V perpendicular to it (plus a secular effect in which the others don't have). Effects of oblique or consecutive Vs are simply the sum of the component effects. Note that out-of-plane Vs at a point other than a node also affect .

For large Vs, the calculations are more involved. The perigee and apogee velocities of the transfer orbit are first calculated from the Vis Viva formulation and the constancy of h. Then the optimum distribution of plane change between the two Vs can be computed iteratively, and the required total V found. Typically about 90% of the plane change is done at GEO.

To find how much a given in-plane tether boost reduces the required rocket V, the full calculation should be done for both the unassisted and the tether-assisted rocket. This is necessary because the tether affects not only the perigee velocity, but also the gravity losses and the LEO/GEO plane change split. Each m/s of tether boost typically reduces the required rocket boost by 0.89 m/s (for hanging release) to 0.93 m/s (for widely librating release).

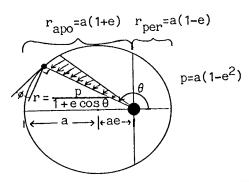
Note that for large plane changes, and large radius-ratio changes even without plane changes, 3-impulse "bi-elliptic" maneuvers may have the lowest total V. Such maneuvers involve a boost to near-escape, a small plane and/or perigee-adjusting V at apogee, and an apogee adjustment (by rocket or aerobrake) at the next perigee. In particular, this may be the best way to return aerobraking OTVs from GEO to LEO, if adequate time is available.

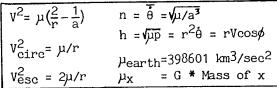
REFERENCES 1. A. E. Roy, Orbital Motion, Adam Hilger Ltd., Bristol, 1978.

^{2.} Bate, Mueller, & White, Fundamentals of Astrodynamics, Dover Pub., 1971.

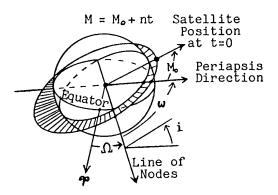
^{3.} M. H. Kaplan, Modern Spacecraft Dynamics & Control, John Wiley & Sons, 1976.

Orbit & Orbit Transfer Equations





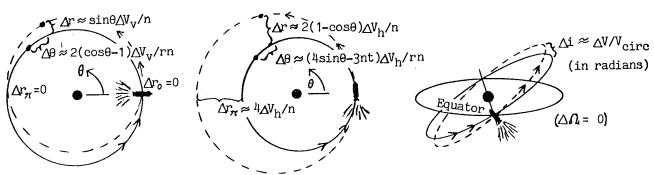
BASIC ORBIT EQUATIONS



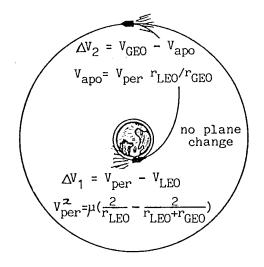
-	C	RBITAL ELEMENTS
a	=	semi-major axis
е	=	eccentricity

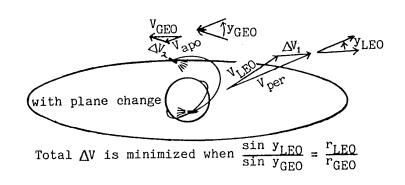
i = inclination

 Ω = long. of asc. node ω = argument of periapsis M_o = position at epoch



Effects of Small ∆Vs on Near-Circular Orbits





Large Orbit Transfers (e.g., LEO-GEO)

5.3.2 Orbital Perturbations

KEY POINTS Differential nodal regression severely limits coplanar rendezvous windows. Apsidal recession affects STS deboost requirements from elliptical orbits. Third bodies can change the orbit plane of high-orbit facilities.

The geoid (earth's shape) is roughly that of a hydrostatic-equilibrium oblate ellipsoid, with a 296:297 polar:equatorial radius ratio. There are departures from this shape, but they are much smaller than the 1:297 oblateness effect and have noticeable effects only on geosynchronous and other resonant orbits.

The focus here is on oblateness, because it is quite large and because it has large secular effects on and for nearly all orbits. (Oblateness also affects n, but this can usually be ignored in preliminary analyses.) As shown at right, satellites orbiting an oblate body are attracted not only to its center but also towards its equator. This force component imposes a torque on all orbits that cross the equator at an angle, and causes the direction of the orbital angular momentum vector to regress as shown.

is largest when i is small, but the plane change associated with a given varies with $\sin(i)$. Hence the actual plane change rate varies with $\sin(i)\cos(i)$, or $\sin(2i)$, and is highest near 45°. For near-coplanar rendezvous in LEO, the required out-of-plane V changes by $78\sin(2i)$ m/s for each phasing "lap". This is independent of the altitude difference (to first order), since phasing & differential nodal regression rates both scale with a. Hence even at best a rendezvous may require an out-of-plane V of 39 m/s. At other times, out-of-plane Vs of $2\sin(i)\sin(-2)V_{circ}$ (= up to $2V_{circ}$!) are needed.

NOTES

The linkage between phasing and nodal regression rates is beneficial in some cases: if an object is boosted slightly and then allowed to decay until it passes below the boosting object, the total — is nearly identical for both. Hence recapture need not involve any significant plane change.

Apsidal recession generally has a much less dominant effect on operations, since apsidal adjustments (particularly of low-e orbits) involve much lower. Vs than nodal adjustments. However, tether payload boosts may often be done from elliptical STS orbits, and perigee drift may be an issue. For example, OMS deboost requirements from an elliptical STS orbit are tonnes lower (and payload capability much higher) if perigee is near the landing site latitude at the end of the mission. Perigee motion relative to day/night variations is also important for detailed drag calculations, and for electrodynamic day-night energy storage (where it smears out and limits the eccentricity-pumping effect of a sustained day-night motor-generator cycle).

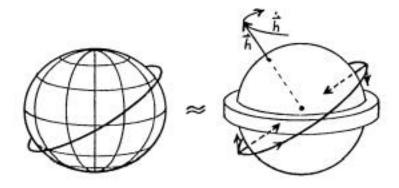
Just as torques occur when the central body is non-spherical, there are also torques when the satellite is non-spherical. These affect the satellite's spin axis and cause it to precess around the orbital plane at a rate that depends on the satellite's mass distribution and spin rate.

In high orbits, central-body perturbations become less important and 3rd-body effects more important. In GEO, the main perturbations (~47 m/s/yr) are caused by the moon and sun. The figure at right shows how to estimate these effects, using the 3rd body orbital plane as the reference plane.

REFERENCES 1. A. E. Roy, Orbital Motion, Adam Hilger Ltd., Bristol, 1978.

^{2.} Bate, Mueller, & White, Fundamentals of Astrodynamics, Dover Pub., 1971.

Orbital Perturbations

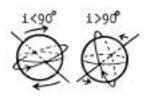


OBLATENESS CAUSES LARGE SECULAR CHANGES IN Ω & ω:

Ω: up to 1 rad/week in LEO
 ω: up to 2 rad/week in LEO

Nodal Regression in LEO:

$$\dot{\Lambda} \approx \frac{-63.6 \text{ cos i rad/yr}}{(\text{a/re})^{3.5} (1-\text{e}^2)^2}$$
 $(r_e = 6378 \text{ km})$



For sun-synchronous orbits: (i=100°±4°)

$$\cos i \approx -.0988(a/r_e)^{3.5}(1-e^2)^2$$



For coplanar low-\(\Delta \) rendezvous between 2 objects (e, =e, \(\alpha \), i, =i_2), nodal coincidence intervals are:

$$\Delta t_{ne} \approx \frac{180 \ (\overline{a}/re)^{4.5}}{\Delta a \ (\cos ij)} \ km \cdot yrs$$



Apsidal recession in LEO:

$$\dot{\omega} \approx \frac{63.6(2-2.5 \sin^2 i)}{(a/r_e)^{3.5} (1-e^2)^2} \text{ rad/yr}$$

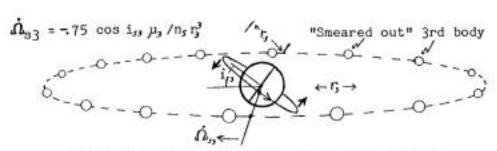






Motion of the longitude of perigee with respect to the sun's direction ("noon") is:

$$\vec{\omega}_s = \vec{\omega} + \hat{\Omega} - 2\pi/yr$$



Third-Body Perturbations (non-resonant orbits)

5.3.3 Aerodynamic Drag

KEY POINTS Tether drag affects tether shape & orbital life; atomic oxygen degrades tethers. Out-of-plane drag component can induce out-of-plane tether libration. The main value of payload boosting by tether is the increased orbital life. Unboosted orbital life of space facilities is affected by tether operations.

> The figure at right shows the orbiter trolling a satellite in the atmosphere, as is planned for the 2nd TSS mission in the late 1980s. The tether drag greatly exceeds that on the endmasses and should be estimated accurately. The drag includes a small out-of-plane component that can cause -libration.

> Tether drag is experienced over a range of altitudes, over which most of the terms in the drag equation vary: the air density , the airspeed V_{rel}, and the tether width & angle of attack. In free-molecular flow, C_L is small, and C_D (if based on A) is nearly constant at 2.2. (CD rises near grazing incidence, but then A is low.)

> Only varies rapidly, but it varies in a way which lends itself to simple approximations. Empirical formulae have been developed by the author and are shown at right. They give values that are usually within 25% of ref. 1, which is still regarded as representative for air density as a function of altitude & exosphere temperature. These estimates hold only for >lE-14, beyond which helium & hydrogen dominate & the density scale height H increases rapidly.

NOTES

Note that over much of LEO, atomic oxygen is the dominant species. Hyperthermal impact of atomic oxygen on exposed surfaces can cause rapid degradation, and is a problem in lowaltitude applications of organic-polymer tethers.

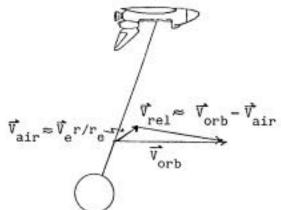
The space age began in 1957 at a 200-yr high in sunspot count. A new estimate of mean solar cycle temperatures (at right, from ref. 2), is much lower than earlier estimates. Mission planning requires both high & mean estimates for proper analysis. Ref. 2 & papers in the same volume discuss models now in use.

If the tether length L is <<H, the total tethered system drag can be estimated from the total A & the midpoint V & . If L>>H, the top end can be neglected, the bottom calculated normally, and the tether drag estimated from 1.1 bottom * tether diameter * H * V²_{rel}, with H & V_{rel} evaluated one H above the bottom of the tether. For L between these cases, the drag is bounded by these cases.

As shown at right, the orbital life of more compact objects (such as might be boosted or deboosted by tether) can be estimated analytically if Tex is known. For circular orbits with the same r, V_{rel} & both vary with i, but these variations tend to compensate & can both be ignored in first-cut calculations.

The conversion of elliptical to "equal-life" circular orbits is an empirical fit to an unpublished parametric study done by the author. It applies when apsidal motions relative to the equator and relative to the diurnal bulge are large over the orbital life; this usually holds in both low & high-i orbits. For a detailed study of atmospheric drag effects, ref. 3 is still useful.

- REFERENCES 1. U.S. Standard Atmosphere Supplements, 1966. ESSA/NASA/USAF, 1966.
 - 2. K. S. W Champion, "Properties of the Mesosphere and Thermosphere and Comparison with CIRA 72", in The Terrestrial Upper Atmosphere, Champion and Roemer, ed.; Vol 3, #1 of Advances in Space Research, Pergamon, 1983.
 - 3. D. G. King-Hele, Theory of Satellite Orbits in an Atmosphere, Butterworths, London, 1964.



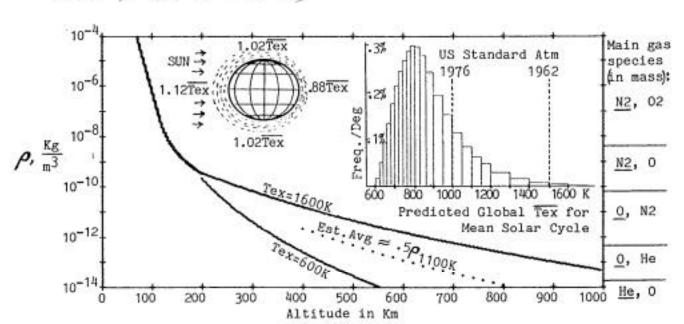
 $F_{drag} = .5 \int \rho c_D v_{rel}^2$ Width δr

V_e = .465 Cos(Lat) km/sec

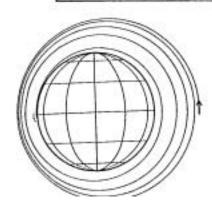


Aerodynamic Drag

Lift & Drag in Free-Molecular Flow $(\bar{\lambda} \gg D_{\text{tether}}; \bar{\lambda} = \frac{10^{-7} \text{ kg/m}^2}{\rho})$



Air Density as Function of Altitude & Exosphere Temperature



Circular Orbit Life
$$\approx \frac{.15 \text{ m}^2\text{yr}}{\text{kg}} \frac{\text{M}}{\text{C}_{\text{D}}\text{A}} = \frac{(1 + 2.9(r - 6578)/\text{Tex})^{11}}{3000 - \text{Tex}}$$

5.3.4 Thermal Balance

KEY POINTS Aerothermal heating of tethers is severe at low altitudes (<120 km). Tether temperature affects strength, toughness, & electrical conductivity. Extreme thermal cycling may degrade pultruded composite tethers. "View factors" are also used in refined micrometeoroid risk calculations.

> Preliminary heat transfer calculations in space are often far simpler than typical heat transfer calculations on the ground, since the complications introduced by convection are absent. However the absence of the "clamping" effect of large convective couplings to air or liquids allows very high or low temperatures to be reached, and makes thermal design important.

> At altitudes below about 140 km in LEO, aerodynamic heating is the dominant heat input on surfaces facing the ram direction. The heating scales with as long as the mean free path much larger than the object's radius. It is about equal to the energy dissipated in stopping incident air molecules. In denser air, shock & boundary layers develop. They shield the surface from the incident flow and make O rise slower as increases further. (See ref 1.)

> Because tethers are narrow, they can be in free molecular flow even at 100 km, and may experience more severe heating than the (larger) lower end masses do. Under intense heating high temperature gradients may occur across non-metallic tethers. These gradients may cause either overstress or stress relief on the hot side, depending on the sign of the axial thermal expansion coefficient.

NOTES

At higher altitudes the environment is much more benign, but bare metal (low-emittance) tethers can still reach high temperatures when resistively heated or in the sun, since they radiate heat poorly. Silica, alumina, or organic coatings >1 µm thick can increase emittance and hence reduce temperatures. The temperature of electrodynamic tethers is important since their resistance losses (which may be the major system losses) scale roughly with T_{abs}.

For a good discussion of solar, albedo, and long wave radiation, see ref. 2. The solid geometry which determines the gains from these sources is simple but subtle, and should be done carefully. Averaged around a tether, earth view-factors change only slowly with altitude & attitude, and are near 0.3 in LEO.

Surface property changes can be an issue in long-term applications, due to the effects of atomic oxygen, UV & high-energy radiation, vacuum, deposition of condensable volatiles from nearby surfaces, thermal cycling, etc. Hyperthermal atomic oxygen has received attention only recently, and is now being studied in film, fiber, and coating degradation experiments on the STS & LDEF.

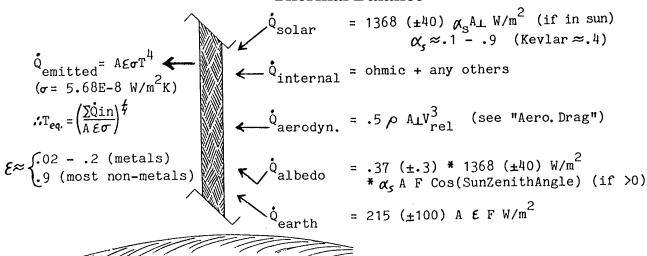
Continued thermal cycling over a wide range (such as shown at bottom right) may degrade composite tethers by introducing a maze of micro-cracks. Also, temperature can affect the strength, stiffness, shape memory, and toughness of tether materials, and hence may affect tether operations and reliability.

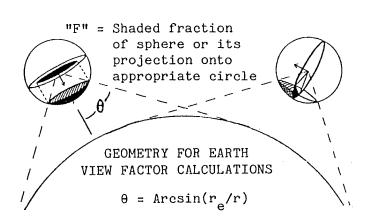
REFERENCES 1. R. N. Cox & L.F. Crabtree, Elements of Hypersonic Aerodynamics, The English Universities Press Ltd, London, 1965. See esp. Ch 9, "Low Density Effects"

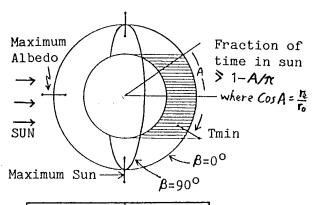
^{2.} F. S. Johnson, ed., Satellite Environment Handbook, Second Edition, Stanford University Press, 1965. See chapters on solar & earth thermal radiation.

^{3.} H. C. Hottel, "Radiant Heat Transmission," Chapter 4 of W.H. McAdams, HEAT TRANSMISSION, 3rd edition, McGraw-Hill, New York, 1954, pp. 55-125.

Thermal Balance

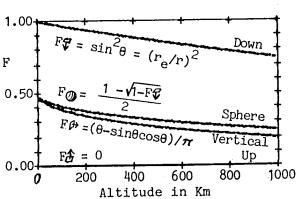






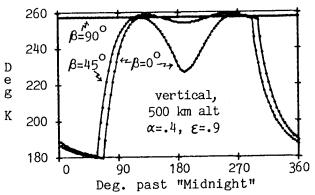
Inclination	$oldsymbol{eta}$ Range
00	0-23.50
28.50	0-5 1 0
>66.50	0-900

 $(\beta = Sun out-of-plane angle)$



Earth Viewfactors in LEO

Earth Viewfactors for Tethers



Tether Temperature Over 1 Orbit

5.3.5 Micrometeoroids and Debris

KEY POINTS Micrometeoroids can sever thin tethers & damage tether protection/insulation. Orbiting debris can sever tethers of any diameter.

> At the start of the space age, estimates of meteoroid fluxes varied widely. Earth was thought to have a dust cloud around it, due to misinterpretation of data such as microphone noise caused by thermal cycling in spacecraft. By the late 1960s most meteoroids near earth were recognized to be in heliocentric rather than geocentric orbit. The time-averaged flux is mostly sporadic, but meteor showers can be dominant during their occurrence.

> There is a small difference between LEO and deep-space fluxes, due to the focusing effect of the earth's gravity (which increases the velocity & flux), and the partial shielding provided by the earth & "sensible" atmosphere. For a typical meteoroid velocity of 20 km/sec, these effects combine to make the risk vary as shown at right in LEO, GEO, and beyond. The picture of a metal plate after hypervelocity impact is adapted from ref. 3.

> The estimated frequency of sporadic meteoroids over the range of interest for most tether applications is shown by the straight line plot at right, which is adapted from ref. 4 & based on ref. 1. (Ref 1 is still recommended for design purposes.) For masses < IE-6 gm (<0.15 mm diam. at an assumed density of 0.5), the frequency is lower than an extension of that line, since several effects clear very small objects from heliocentric orbits in geologically short times.

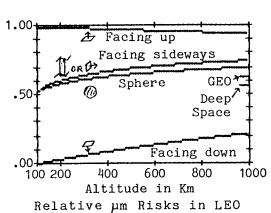
NOTES

Over an increasing range of altitudes and particle sizes in LEO, the main impact hazard is due not to natural meteoroids but rather to man-made objects. The plots at right, adapted from refs 4 & 5, show the risks presented by the 5,000 or so objects tracked by NORAD radars (see ref. 6). A steep "tail" in the 1995 distribution is predicted since it is likely that several debrisgenerating impacts will have occurred in LEO before 1995. Such impacts are expected to involve a 4-40 cm object striking one of the few hundred largest objects and generating millions of small debris fragments.

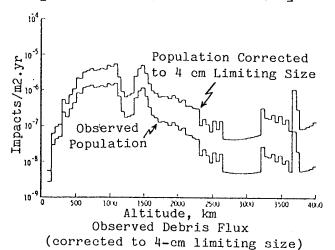
Recent optical detection studies which have a size threshold of about 1 cm indicate a population of about 40,000 objects in LEO. This makes it likely that debris-generating collisions have already occurred. Studies of residue in small surface pits on the shuttle and other objects recovered from LEO indicate that they appear to be due to titanium, aluminum, and paint fragments (perhaps flaked off satellites by micrometeoroid hits). Recovery of the Long Duration Exposure Facility (LDEF) later this year should improve this database greatly, and will provide data for LEO exposure area-time products comparable to those in potential longduration tether applications.

- REFERENCES 1. Meteoroid Environment Model—1969 [Near Earth to Lunar Surface], NASA SP-8013, March 1969.
 - 2. Meteoroid Environment Model—1970 [Interplanetary and Planetary], NASA SP-8038, October 1970.
 - 3. Meteoroid Damage Assessment, NASA SP-8042, May 1970. Shows impact effects.
 - 4. D. J. Kessler, "Sources of Orbital Debris and the Projected Environment for Future Spacecraft", in J. of Spacecraft & Rockets, Vol 18 #4, Jul-Aug 1981.
 - 5. D. J. Kessler, Orbital Debris Environment for Space Station, JSC-20001, 1984.
 - 6. CLASSY Satellite Catalog Compilations. Issued monthly by NORAD/J5YS, Peterson Air Force Base, CO 80914.

Micrometeoroids & Debris



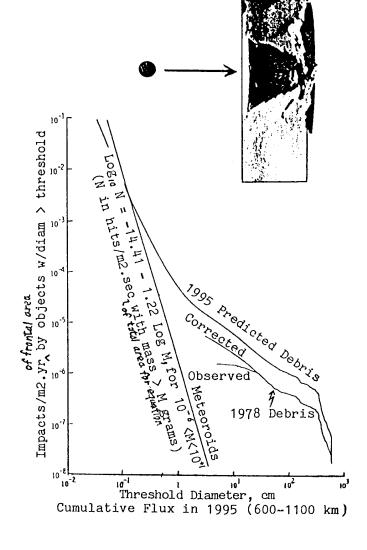
[RelRisk $\approx (1 - F_{earth})(.57 + .43r_{e}/r)$]

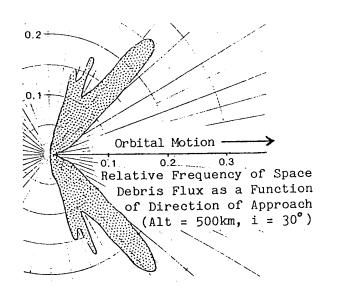


Altitude = 500 km
Inclination: 30°

Output

Ou





5.4 Tether Dynamics and Control

5.4.1 Gravity Gradient Effects

KEY POINTS "Microgee" environments are possible only in small regions (~5 m) of a LEO facility. Milligee-level gravity is easy to get & adequate for propellant settling, etc.

> The figure at right shows the reason for gravity-gradient effects. The long tank-like object is kept aligned with the local vertical, so that the same end always faces the earth as it orbits around it. If one climbs from the bottom to the top, the force of gravity gradually decreases and the centrifugal force due to orbital motion increases. Those forces cancel out only at one altitude, which is (nearly but not exactly) the altitude of the vehicle's center of mass.

> At other locations an object will experience a net force vertically away from the center of mass (or a net acceleration, if the object is allowed to fall). This net force is referred to as the "gravity-gradient force." (But note that 1/3 of the net force is actually due to a centrifugal force gradient!) Exact and approximate formulas for finding the force on an object are given at right.

> The force occurs whether or not a tether is present, and whether or not it is desirable. Verylow-acceleration environments, which are needed for some types of materials processing and perhaps for assembling massive structures, are only available over a very limited vertical extent, as shown at right. Putting a vehicle into a slow retrograde spin can increase the "height" of this low-gee region, but that then limits the low-gee region's other in-plane dimension.

NOTES

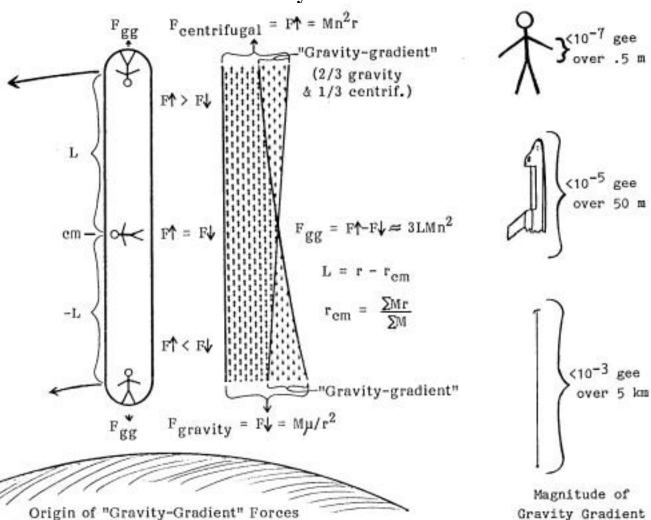
Since gravity gradients in low orbits around various bodies vary with μ/r^3 , the gradients are independent of the size of the body, and linearly dependent on its density. Hence the gradients are highest (.3-.4 milligee/km) around the inner planets and Earth's moon, and 60-80% lower around the outer planets. In higher orbits, the effect decreases rapidly (to 1.6 microgee/km in GEO).

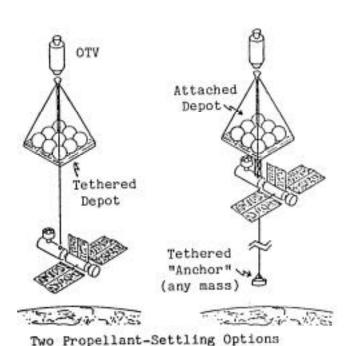
The relative importance of surface tension and gravity determines how liquids behave in a tank, and is quantified with the Bond number, $B_0 = ar/$. If $B_0 > 10$, liquids will settle, but higher values (B₀=50) are proposed as a conservative design criterion. On the other hand, combining a small gravity gradient effect (B₀<10) with minimal surface-tension fluid-management hardware may be more practical than either option by itself. Locating a propellant depot at the end of a power tower structure might provide an adequate gravity-gradient contribution. If higher gravity is desired, but without deploying the depot, another option is to deploy an "anchor" mass on a tether, as shown at right.

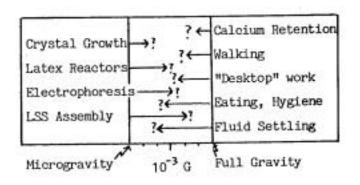
Many nominally "zero-gee" operations such as electrophoresis may actually be compatible with useful levels of gravity (i.e., useful for propellant settling, simplifying hygiene activities, keeping objects in place at work stations, etc.). This needs to be studied in detail to see what activities are truly compatible.

- REFERENCES 1. D. Arnold, "General Equations of Motion," Appendix A of Investigation of Electrodynamic Stabilization and Control of Long Orbiting Tethers, Interim Report for Sep 1979—Feb 1981, Smithsonian Astrophysical Observatory., March 1981.
 - 2. K. R Kroll, "Tethered Propellant Resupply Technique for Space Stations," IAF-84-442, presented at the 35th LAF Congress, Lausanne Switzerland, 1984.

Gravity Gradient Effects







Effects in LEO

Potential Overlap of Regions for Low-Gee & Gee-Dependent Operations

5.4.2 Dumbbell Libration in Circular Orbit

KEY POINTS Libration periods are independent of length, but increase at large amplitude. Out-of-plane libration can be driven by weak forces that have a 2n component. Tethers can go slack if $_{\rm max}>65^{\circ}$ or $_{\rm max}>60^{\circ}$.

> The two figures at right show the forces on a dumbbell in circular orbit which has been displaced from the vertical, and show the net torque on the dumbbell, returning it towards the vertical. The main difference between the two cases is that the centrifugal force vectors are radial in the in-plane case, and parallel in the out-of-plane case. This causes the net force in the out-of-plane case to have a smaller axial component and a larger restoring component, and is why -libration has a higher frequency than -libration.

> Four aspects of this libration behavior deserve notice. First, the restoring forces grow with the tether length, so libration frequencies are independent of the tether length. Thus tether systems tend to librate "solidly", like a dumbbell, rather than with the tether trying to swing faster than the end-masses as can be seen in the chain of a child's swing. (This does not hold for very long tethers, since the gravity gradient itself varies.) For low orbits around any of the inner planets or the moon, libration periods are roughly an hour.

> Second, tethered masses would be in free-fall except for the tether, so the sensed acceleration is always along the tether (as shown by the stick-figures). Third, the axial force can become negative, for >60° or near the ends of retrograde in-plane librations >65.9°. This may cause problems unless the tether is released, or retrieved at an adequate rate to prevent slackness.

NOTES

And fourth, although -libration is not close to resonance with any significant driving force, -libration is in resonance with several, such as out-of-plane components of aerodynamic forces (in non-equatorial orbits that see different air density in northward and southward passes) or electrodynamic forces (if tether currents varying at the orbital frequency are used). The frequency droop at large amplitudes (shown at right) sets a finite limit to the effects of weak but persistent forces, but this limit is quite high in most cases.

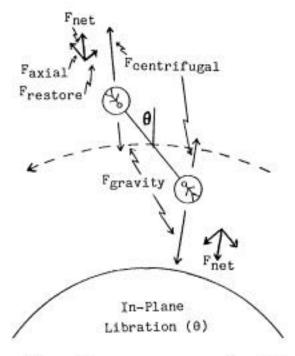
The equations given at right are for an essentially one-dimensional structure, with one principal moment of inertia far smaller than the other two: A<<B<C. If A is comparable to B & C, then the -restoring force shrinks with (B-A)/C, and the -libration frequency by Sqrt((B-A)/C). Another limitation is that a coupling between & behavior (see ref. 1) has been left out. This coupling is caused by the variation of end-mass altitudes twice in each libration. This induces Coriolis accelerations that affect . This coupling is often unimportant, since 4n is far from resonance with 1.73n.

Libration is referenced to the local vertical, and when a dumbbell is in an eccentric orbit, variations in the orbital rate cause librations which in turn exert periodic torques on an initially uniformly-rotating object. In highly eccentric orbits this can soon induce tumbling.²

REFERENCES 1. D. Arnold, "General Equations of Motion," Appendix A of Investigation of Electrodynamic Stabilization and Control of Long Orbiting Tethers, Interim Report for Sep 1979—Feb 1981, Smithsonian Astrophysical. Observatory., March 1981.

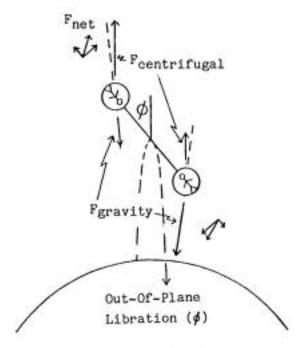
^{2.} P.A. Swan, "Dynamics & Control of Tethers in Elliptical Orbits," IAF-84-361, presented at the 35th IAF Congress, Lausanne, Switzerland, October 1984.

Dumbbell Libration in Circular Orbit

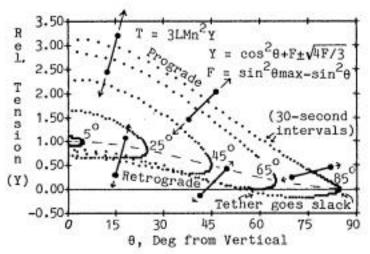


$$\theta \approx -3n^2 \sin\theta \cos\theta = -1.5n^2 \sin(2\theta)$$

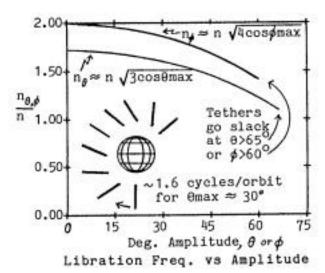
 $\theta \approx \pm \sqrt{3} \ n \sqrt{\sin^2\theta \max} - \sin^2\theta$
 $(\theta \approx \pm \sqrt{3} \ n \ \sin\theta \max \ when \ \theta = 0)$
 $n_\theta \approx n \sqrt{3\cos\theta \max}$



 $\dot{\phi} \approx -4n^2 \sin \phi \cos \phi = -2n^2 \sin(2\phi)$ $\dot{\phi} \approx \pm 2n \sqrt{\sin^2 \phi \max - \sin^2 \phi}$ $(\dot{\phi} \approx \pm 2n \sin \phi \max \quad \text{when } \phi = 0)$ $n_{\phi} \approx 2n \sqrt{\cos \phi \max}$



Tension Variations in Librating Dumbbells (compared to tension in hanging dumbbells)



5.4.3 Tether Control Strategies

KEY POINTS Open-loop control is adequate for deployment; full retrieval requires feedback Tension laws can control & -libration plus tether oscillations. Many other options exist for libration, oscillation. & final retrieval control.

> The table at right shows half a dozen distinct ways in which one or more aspects of tethered system behavior can be controlled. In general, anything which can affect system behavior (and possibly cause control problems) can be part of the solution, if it itself can be controlled without introducing other problems.

> Thus, for example, stiff tethers have sometimes been considered undesirable, because the stiffness competes with the weak gravity-gradient forces near the end of retrieval. However, if the final section of tether is stiff AND nearly straight when stress-free (rather than pig-tail shaped), then "springy beam" control laws using a steerable boom tip might supplement or replace other laws near the end of retrieval. A movable boom has much the same effect as a stiff tether & steerable boom tip, since it allows the force vector to be adjusted.

NOTES

The basic concepts behind tension-control laws are shown at right. Libration damping is done by paying out tether when the tension is greater than usual and retrieving it at other times. This absorbs energy from the libration. As shown on the previous page, in-plane libration causes large variations in tension (due to the Coriolis effect), so "yoyo" maneuvers can damp in-plane librations quickly. Such yoyo maneuvers can be superimposed on deployment and retrieval, to allow large length changes (>4:1) plus large in-plane libration damping (or initiation) in less than one orbit, as proposed by Swet.¹

Retrieval laws developed for the TSS require more time than Ref. 1, because they also include damping of out-of-plane libration built up during station keeping. Rupp developed the first TSS control law in 1975; much of the work since then is reviewed in (3). Recent TSS control concepts combine tension and thrust control laws, with pure tension control serving as a backup in case of thruster failure. ⁴ Axial thrusters raise tether tension when the tether is short, while others control yaw & damp out-of-plane libration to allow faster retrieval.

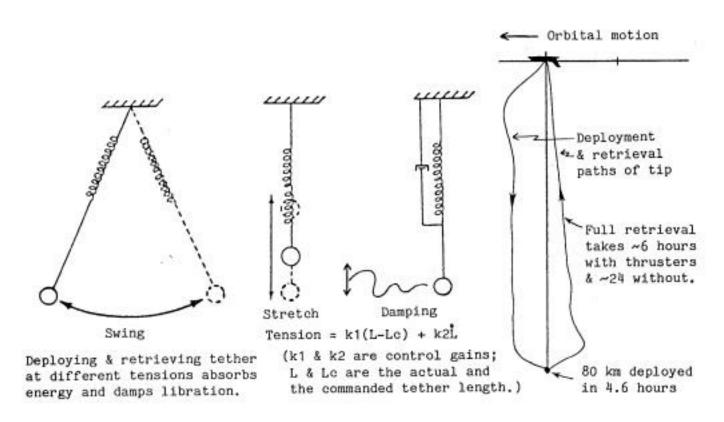
A novel concept which in essence eliminates the final low-tension phase of retrieval is to have the end mass climb up the tether.⁵ Since the tether itself remains deployed, its contribution to gravity-gradient forces and stabilization remains. The practicality of this will vary with the application.

- REFERENCES 1. C. J. Swet, "Method for Deploying and Stabilizing Orbiting Structures", U.S. Patent #3,532,298, October 6, 1970.
 - 2. C. C. Rupp, A Tether Tension Control Law for Tether Subsatellites Deployed Along Local Vertical, NASA TM X-64963, MSFC, September 1, 1975.
 - 3. V. J. Modi, Geng Chang-Fu, A.R Misra, and Da Ming Xu, "On the Control of the Space Shuttle Based Tethered Systems," Acta Astronautica, Vol. 9, No. 6-7, pp. 437-443, 1982.
 - 4. A. K. Banerjee and T.R. Kane, "Tethered Satellite Retrieval with Thruster Augmented Control," AIAA 82-1-21, presented at the AIAA/AAS Astrodynamics Conference, San Diego, Calif., 1982.
 - 5. T. R. Kane, "A New Method for the Retrieval of the Shuttle-Based Tethered Satellite," J. of the Astronaut. Sci., Vol 32, No. 3, July-Sept. 1984.

Tether Control Strategies

EFFECTIVENESS OF VARIOUS CONTROL CONCEPTS

APPLICATION				Endmass Attitude Os		
ONTROL OUTPUT	In-plane	Out-of-plane	Longitudinal	Transverse	Pitch & Roll	Yaw
Tension	Strong (Note		Strong ntrol is weak	Strong when tether	Strong r is short)	None
El. Thrust	Only is	ги1 ≠ м2	None	Only odd harmonics	None	None
Thruster	Strong, but costly if prolonged None		Strong, but if prolor	costly ged		
Movable mass	Good w/short tether Pos		Possible b	ut awkward	None	None
Stiff tether, Movable boom	St	rong if tethe	er is very sho	ort; weak of	therwise	
Aerodynamic	High	drag—use onl	y if low alti	tude needed	for other rea	sons.



TENSION CONTROL FOR LIBRATION DAMPING ... AND DEPLOYMENT/RETRIEVAL

5.4.4 Momentum Transfer Without Release

KEY POINTS Tethers merely redistribute angular momentum; they do not create it. Changes in tether length, libration, and spin all redistribute momentum. Momentum transfer out-of-plane or in deep space is possible but awkward.

The two figures at right show two different tether deployment (and retrieval) techniques. In both cases, the initial deployment (which is not shown) is done with RCS burns or a long boom. In the case at left, the tether is paid out under tension slightly less than the equilibrium tension level for that tether length. The tether is slightly tilted away from the vertical during deployment, and librates slightly after deployment is complete.

In the other case, after the initial near-vertical separation (to about 2% of the full tether length), the two end masses are allowed to drift apart in near-free-fall, with very low but controlled tension on the tether. Just under one orbit later, the tether is almost all deployed and the range rate decreases to a minimum (due to orbital mechanics). RCS burns or tether braking are used to cushion the end of deployment and prevent end mass recoil. Then the tether system begins a large-amplitude prograde swing towards the vertical.

NOTES

In both cases, the angular momentum transferred from one mass to the other is simply, as stated in the box, the integral over time of the radius times the horizontal component of tether tension. In one case, transfer occurs mainly during deployment; in the other, mainly during the libration after deployment. In each case, momentum transfer is greatest when the tether is vertical, since the horizontal component of tether tension changes sign then.

An intermediate strategy—deployment under moderate tension—has also been investigated. However, this technique results in very high deployment velocities and large rotating masses. It also requires powerful brakes and a more massive tether than required with the other two techniques.

As discussed under Tether Control Strategies, changing a tether's length in resonance with variations in tether tension allows pumping or damping of libration or even spin. Due to Coriolis forces, in-plane libration and spin cause far larger tension variations than out-of-plane libration or spin, so in-plane behavior is far easier to adjust than out-of-plane behavior. Neglecting any parasitic losses in tether hysteresis & the reel motor, the net energy needed to induce a given libration or spin is simply the system's spin kinetic energy relative to the local vertical, when the system passes through the vertical.

Two momentum transfer techniques which appear applicable for in-plane, out-of-plane, or deep-space use are shown at right. The winching operation can use lighter tethers than other tethered-momentum-transfer techniques, but requires a very powerful deployer motor. The tangential V simply prevents a collision.

The spin-up operation (proposed by Harris Mayer) is similar to the winching operation. It uses a larger tangential V, a tether with straight and tapered sections, and a small motor. Retrieval speeds up the spin by a factor of $1/L^2$. Surprisingly, the long tapered section of tether can be less than half as massive as the short straight section that remains deployed after spin-up.

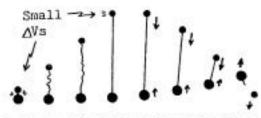
REFERENCES 1. J. Tschirgi, "Tether-Deployed SSUS-A, Report on NASA Contract NAS8-32842, McDonnell Douglas, April 1984.

Momentum Transfer Retrieve Deploy High Tension During Swing Low Tether Tension

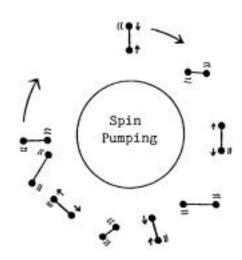
Momentum Transfer During Deployment & Retrieval

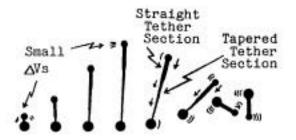
Momentum Transfer During Libration (after low-tension deployment)





Deployment Followed by Winching (in orbit or in deep space)





One Spin-Up Technique For Use in Deep Space

5.4.5 Orbit Transfer by Release or Capture

KEY POINTS The achievable orbit change scales with the tether length (as long as r<< r). Retrogradelibration releases are inefficient, but allow concentric orbits. Apogee & perigee boosts have different values in different applications. Tethered capture can be seen as a time-reversal of a tether release operation.

> The figures to the right show the size of the orbit changes caused by various tether operations. When released from a vertical tether, the end masses are obviously one tether length apart in altitude. The altitude difference 1/2 orbit later, r, varies with the operation but is usually far larger. The linear relationship shown becomes inaccurate when r approaches r. Tethered plane changes are generally limited to a few degrees and are not covered here.

> Tether release leaves the center-of-mass radius at each phase angle roughly unchanged: if the upper mass is heavier, then it will rise less than the lower mass falls, and vice-versa. Note that the libration amplitude, max, is taken as positive during prograde libration and negative during retrograde libration. Hence retrograde libration results in r < 7L. In particular, the pre-release & post-release orbits will all be concentric if $_{max} = -60^{\circ}$. But since methods of causing -60° librations usually involve +60° librations (which allow much larger boosts by the same tether), prograde releases may usually be preferable unless concentric orbits are needed or other constraints enter in.

NOTES

The relative tether length, mass, peak tension, and energy absorbed by the deployer brake during deployment as a function of (prograde) libration angle are all shown in the plot at right. Libration has a large effect on brake energy. This may be important when retrieval of a long tether is required, after release of a payload or after tethered-capture of a free-flying payload.

The double boost-to-escape operation at right was proposed by A. Cutler. It is shown simply as an example that even though momentum transfer is strictly a "zero sum game", a tethered release operation can be a "WIN-win game" (a large win & a small one). The small win on the deboost-end of the tether is due to the reduced gravity losses 1/2 orbit after release, which more than compensate for the deboost itself. Another example is that deboosting the shuttle from a space station can reduce both STS-deboost & station-reboost requirements.

Rendezvous of a spacecraft with the end of a tether may appear ambitious, but with precise relative-navigation data from GPS (the Global Positioning System) it may not be difficulty The relative trajectories required are simply a time-reversal of relative trajectories that occur after tether release. Approach to a hanging-tether rendezvous is shown at right. Prompt capture is needed with this technique: if capture is not achieved within a few minutes, one should shift to normal free-fall techniques. Tethered capture has large benefits in safety (remoteness) and operations (no plume impingement; large fuel savings). The main hazard is collision, due to undetected navigation or tether failure.

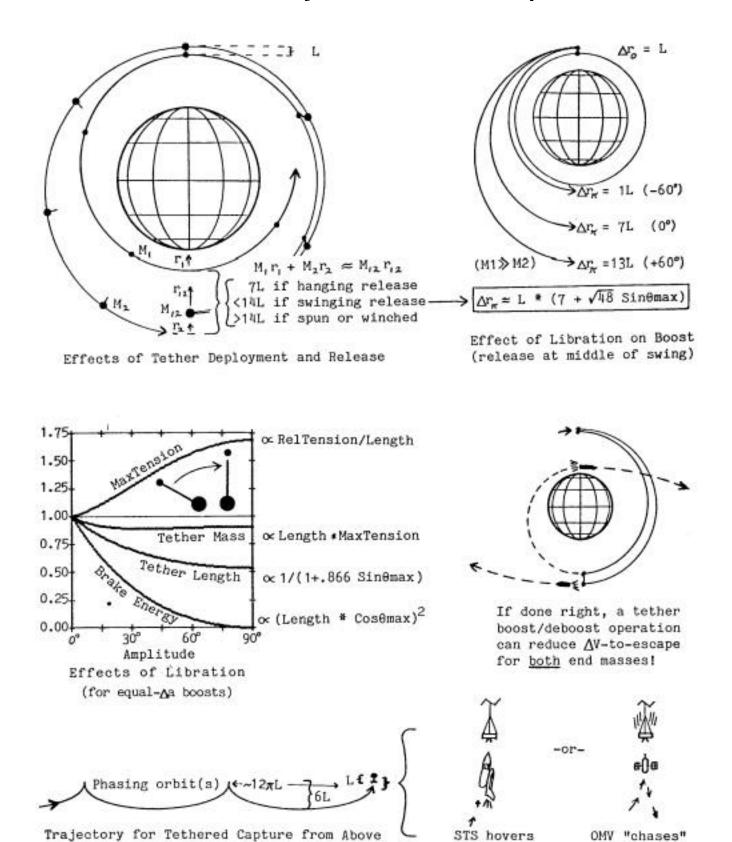
REFERENCES 1. G. Colombo, "Orbital Transfer & Release of Tethered Payloads," SAO report on NASA Contract NAS8-33691, March 1983.

^{2.} W.D. Kelly, "Delivery and Disposal of a Space Shuttle External Tank to Low Earth Orbit," J. of the Astronaut. Sci., Vol. 32, No. 3, July-Sept 1984.

^{3.} J.A. Carroll, "Tether-Mediated Rendezvous," report to Martin Marietta on Task 3 of contract RH3-393855, March 1984.

^{4.} J.A. Carroll, "Tether Applications in Space Transportation, IAF 84-438, at the 35th IAF Congress, Oct 1984. To be published in ACTA ASTRONAUTICA.

Orbit Transfer by Tethered Release or Capture



till captured

passive target

(in tether-centered LV-LH reference frame)

5.4.6 Energy and Angular Momentum Balance

KEY POINTS Tether operations cause higher-order repartitions of energy & angular momentum. Firstorder approximations that neglect these effects may cause large errors. Extremely long systems have strange properties such as positive orbital energy.

> The question and answer at right are deceptively simple. The extent to which this is so, and the bizarre effects which occur in extreme cases, can be seen in the 3 graphs at right. At top, deploying & retrieving two masses on a very long massless tether changes not only the top & bottom orbital radii but also that of the CM. In addition, the free-fall location drops below the CM. Other key parameter changes under the same conditions are plotted underneath.

> Note that when the tether length exceeds about 30% of the original orbital radius, the entire system lies below the original altitude. Also, at a radius ratio near 1.95:1, the maximum tether length compatible with a circular orbit is reached. At greater lengths (and the initial amount of angular momentum), no circular orbit is possible at any altitude.

> Tether retrieval at the maximum-length point can cause the system to either rise or drop, depending on the system state at that time. If it continues to drop, there is a rapid rise in tether tension, and the total work done by the deployer quickly becomes positive. This energy input eventually becomes large enough (at 2.89:1) to even make the total system energy positive. The system is unstable beyond this point: any small disturbance will grow and can cause the tether system to escape from the body it was orbiting. (See ref. 2.)

NOTES

The case shown is rather extreme: except for orbits around small bodies such as asteroids, tethers either will be far shorter than the orbital radius, or will greatly outweigh the end masses. Either change greatly reduces the size of the effects shown. The effects on arbitrary structures can be calculated using the equations listed at right, which are based on a generalization of the concept of "moments" of the vertical mass distribution. Changes in tether length or mass distribution leave h unchanged, so other parameters (including r_{cm}, n, and E) must change. (For short tethers, the changes scale roughly with the square of the system's radius of gyration.) In many cases different conditions are most easily compared by first finding the orbital radius that the system would have if its length were reduced to 0, $r_{Lt} = 0$.

The mechanism that repartitions energy and angular momentum is that length changes cause temporary system displacements from the vertical. This causes both torques and net tangential forces on the system, which can be seen by calculating the exact net forces and couples for a non-vertical dumbbell. The same effect occurs on a periodic basis with librating dumbbells, causing the orbital trajectory to depart slightly from an elliptical shape.

Other topics which are beyond the scope of this guidebook but whose existence should be noted are: eccentricity changes due to deployment, orbit changes due to resonant spin/orbit coupling, and effects of 2- & 3-dimensional structures.

- REFERENCES 1. G. Colombo, M. Grossi, D. Arnold, & M. Martinez-Sanchez, "Orbital Transfer and Release of Tethered Payloads," continuation of NAS8-33691, final report for the period Sep 1979—Feb 1983, Smithsonian Astrophysical Observatory, March 1983. (In particular, see the table on page 21.)
 - 2. D. Arnold, "Study of an Orbiting Tethered Dumbbell System Having Positive Orbital Energy," addendum to final report on NAS8-35497, SAO, Feb 1985.

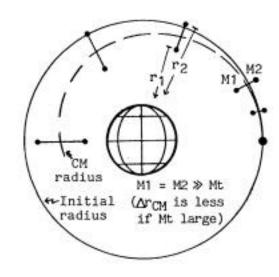
Energy & Momentum Balance

Question: What are the sources

of the dumbbell spin angular momentum and

deployer brake energy?

Answer: Orbit changes which repartition h & E.



For arbitrary nearly-one-dimensional vertical structures in circular orbit, analysis can be based on 5 "moments":

$$I_N = \sum_{i=1}^{N} r_i^N$$
 (for N: -2..2)

Each of these has physical meaning:

$$F_{\text{grav}} = \mu \quad I_{-2}$$

$$E_{\text{pot}} = -\mu \quad I_{-1}$$

$$Mass = \quad I_{0}$$

$$F_{\text{cen}} = n^{2} I_{1}$$

$$h_{\text{tot}} = n \quad I_{2}$$

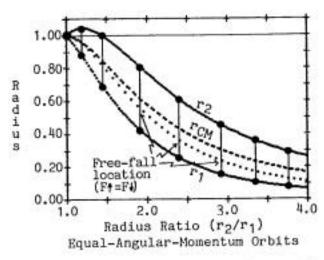
$$E_{\text{kin}} = .5n^{2} I_{2}$$

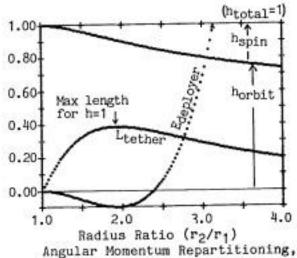
Some other useful equations include:

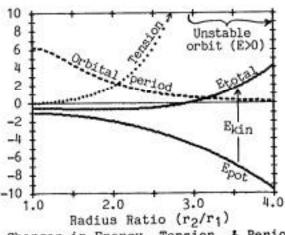
$$r_{cm} = I_1/I_0$$

 $n^2 = \mu I_{-2}/I_1$
 $E = \mu ((.5I_{-2}*I_2/I_1) - I_{-1})$
 $r_{(L_{\pm}=0)} = I_{-2}(I_2)^2/(I_1*(I_0)^2)$









Tether Length, & Deployer Work

Changes in Energy, Tension, & Period

5.5 Tether Material Consideration

5.5.1 Tether Strength and Mass

KEY POINTS Tether strength/weight ratio constrains performance in ambitious operations. Required tether mass is easily derivable from deltaV and payload mass.

> Usable specific strength can be expressed in various ways. Three ways are shown at right. V_c, L_c , and L_{1g} are here defined in terms of a typical design stress (new/m²) rather than the (higher) ultimate stress. Including the safety factor here streamlines the subsequent performance calculations Higher safety factors are needed with non-metals than with metals since non-metals are often more variable in their properties, brittle, abrasionsensitive, and/or creep-sensitive. A safety factor of 4 (based on short-term fiber strength) is typical for Kevlar, but the most appropriate safety factor will vary with the applicatiol;

> The "characteristic velocity," V_c, is the most useful parameter in tetherboost calculations, because the tether mass can be calculated directly from V/V_c, independently of the orbit, and nearly independently of the operation. The table at the bottom, which lists tether/rocket combinations that have the lowest lifesycle mass requirements, holds whenever $k_{Vc}=1$ km/sec & $I_{sp}=350$ sec.

> The characteristic length L_c is useful in hanging-tether calculations. It varies with the orbital rate n. (The simple calculation given assumes L<<r; if this is not true, 1/r effects enter in, and calculations such as those used in refs 3-5 must be used.) The safe 1-gee length L_{1g} is mainly useful in terrestrial applications, but is included since specific strength is often quoted this way. (Note that V_c and L_c vary with Sqrt(strength), and L_{1g} directly with strength).

NOTES

The specific modulus is of interest because it determines the speed of sound in the tether (C=the speed of longitudinal waves), the strain under design load ($L/L=\{V_c^2/C\}^2$), & the recoil speed after failure under design load (= V_c^2/C).

Tether mass calculations are best done by considering each end of the tether separately. If $M_{pl} >> M_{p2}$, then M_{tl} can be neglected in preliminary calculations.

Du Pont's Kevlar is the highest-specifiestrength fiber commercially available. Current RND efforts on high-performance polymers indicate that polyester can exhibit nearly twice the strength of Kevlar.² Two fiber producers have already announced plans to produce polymers with twice the specific strength of Kevlar.

In the long run, the potential may be greater with inorganic fibers like SiC & graphite. Refs. 3-5 focus on the requirements of "space elevators." They discuss laboratory tests of singlecrystal fibers and suggest that 10-fold improvements in specific strength (or 3-fold in V_c & L_c) are conceivable.

REFERENCES 1. "Characteristics and Uses of Kevlar 49 Aramid High Modulus Organic Fiber" available from Du Pont's Textile Fibers Department, 1978.

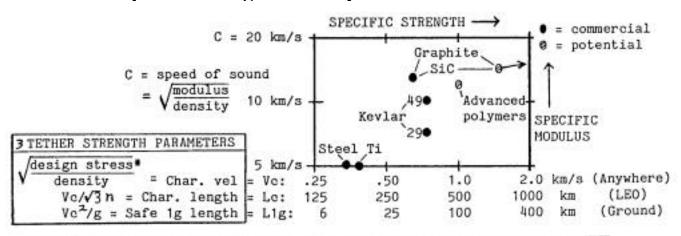
^{2.} G. Graff, "Superstrong Plastics Challenge Metals," High Technology magazine, February 1985, pp. 62-63.

³ J. Isaacs, H. Bradner, G. Backus, and A.Vine, "Satellite Elongation into a True "Skyhook"; a letter to Science, Vol. 151, pp. 682-683, Feb 11, 1966.

^{4.} J. Pearson, "The Orbital Tower: a Spacecraft Launcher Using the Earth's Rotational Energy," Acta Astronautica, Vol.2, pp. 785-799, Pergamon, 1975.

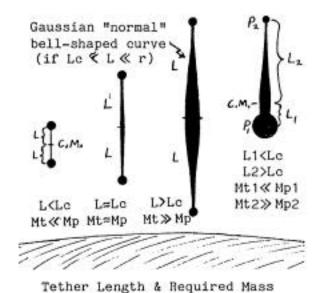
^{5.} H. Moravec, "A Non-Synchronous Orbital Skyhook," J. of the Astronautical Sciences, Vol. YXV, No. 4, pp. 307-322, Oct-Dec 1977.

Specific Strength and Required Tether Mass



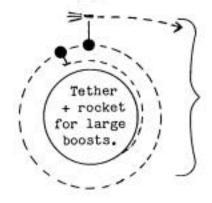
Design stress is assumed to be 1/2 the ultimate strength for metals and 1/4 the short-term individual fiber strength for other materials.

SPECIFIC STRENGTH & MODULUS OF SEVERAL TETHER MATERIALS



0.80 P	Untap		apered	8
Mt 0.60 Mt+Mp 0.40	L, -C.M.	Mt Mp →/	⁄π χe ^{x3} 2-1	.5 Mt
0.20	Ht Mp →x	2 for X<1	+	.25
0.00	0.50	1.00 1.5 (Ve, or L/I	0 2.0	00
- R	equired Tet		(Mt)	

k = {1.00 for spinning operations 1.15 for hanging " 1.21±.01 for swinging " 1.41 for winching " ΔV = Sum of perigee + apogee boosts



Expected # of uses	1	10	100	1000
Best tether AV, km/s	.14	.9	1.8	2.6
Required Mt/Mp	.02	1	11	95

(For kVc = 1 km/s and rocket Isp = 350 seconds; marginal deployer & dry rocket masses neglected.)

Best Tether △V for Combined Tether/Rocket Boosts

5.5.2 Tether Impact Hazards

KEY POINTS Micrometeoroids can sever thin tethers & damage tether protection/insulation. Orbiting debris (or other tethers) can sever tethers of any diameter. Debris could impact an Earthbased "Space Elevator" over once per year.

> Sporadic micrometeoroids are usually assumed to have an typical density of about .5 and a typical impact velocity in LEO of approximately 20 km/sec. At impact speeds above the speed of sound, solids become compressible and the impact shock wave has effects like those of an explosion. For this reason, the risk curve assumes that if the EDGE of an adequately large meteoroid comes close enough to the center of the tether (within 45° or .35 D_t), failure will result.

> Experiments done by Martin Marietta on TSS candidate materials have used glass projectiles fired at 6.5 km/sec, below the (axial) speed of sound in Kevlar. Two damaged tethers from those tests are shown at right. The scaling law used ($^{0.5}V^{0.67}$) indicates that this is representative of orbital conditions, but that law (used for impacts on sheet metal) may not apply to braided fibers.

> For tethers much thicker than 10 mm or so (depending on altitude), the risk does not go down much as D_t increases, because even though the micrometeoroid risk still decreases, the debris risk (which INCREASES slightly with D_t) begins to dominate. As with micrometeoroids, the tether is assumed to fail if any part of the debris passes within 0.35 D_t of the center of the tether.

NOTES

The debris risk at a given altitude varies with the total debris width at that altitude. This was estimated from 1983 CLASSY radar cross-section (RCS) data, by simply assuming that W = Sqrt(RCS) and summing Sqrt(RCS) over all tracked objects in LEO.⁶ This underestimates W for objects with appendages, and over-estimates it for non-librating elongated objects without appendages.

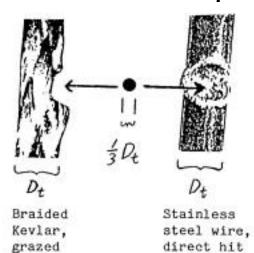
CLASSY RCS data are expected to be accurate for RCS > 7 m². The 700 objects with RCS > 7 m² account for 3 km of the total 5 km width, so errors with smaller objects are not critical. Small untracked objects may not add greatly to the total risk: 40,000 objects averaging 2 cm wide would increase the risk to a 1-cm tether by only 20%. W was assumed independent of altitude, so the distribution of risk with altitude could be estimated by simply scaling Figure 1 from Ref. 4.

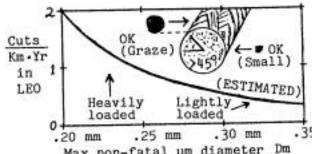
As shown at right, debris impact with a space elevator could be expected more than once per year at current debris populations. The relative density at 0° latitude was estimated from data on pp. 162-163 of ref. 6.

Similar calculations can be made for two tethers in different orbits at the same altitude. If at least one is spinning or widely-librating, the mutual risks can exceed 0.1 cut/km yr. This makes "tether traffic control" essential.

- REFERENCES 1. Meteoroid Environment Model—1969 [Near Earth to Lunar Surface], NASA SP-8013, March 1969.
 - 2. Meteoroid Environment Model—1970 [Interplanetary and Planetary], NASA SP-8038, October 1970.
 - 3. Meteoroid Damage Assessment, NASA SP-8042, May 1970. (Shows impact effects)
 - 4. D. J. Kessler, "Sources of Orbital Debris and the Projected Environment for Future Spacecraft", in J. of Spacecraft & Rockets, Vol 18 #4, Jul-Aug 1981.
 - 5. D. J. Kessler, Orbital Debris Environment for Space Station, JSC-20001, 1984.
 - 6. CLASSY Satellite Catalog Compilations as of 1 Jan 1983, NORAD/J5YS, 1983.

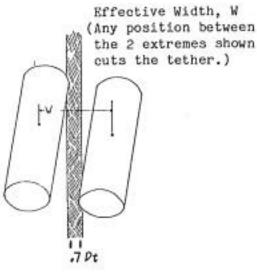
Impact Hazards for Tethers

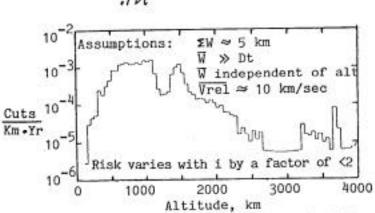




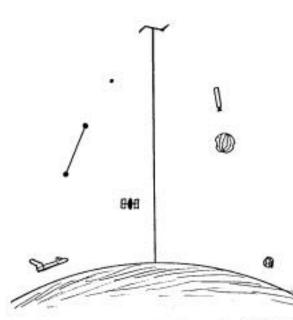
Max non-fatal μm diameter Dm μMeteoroid Risks to a 1 mm Tether

> For tethers with Dt > 1 (mm), & Max non-fatal Dm = .25 Dt, pm cuts Km·Yr \approx Dt -2.6





Debris Impact Rate on Tethers in LEO



Debris Risk to the Lowest 4000 km of an Earth-based Space Elevator:

Risk =
$$\frac{\Sigma \text{Width * } \overline{V} \text{ * RelDensity at } \lambda = 0}{\text{Earth "Surface Area" at Alt}}$$

= $\frac{\sim 5 \text{ km * } \sim 7.3 \text{ km/sec * } \sim .72}{4 \text{ * pi * Sqr(} \sim 7378 \text{ km)}}$

5.6 Electrodynamic Tethers

5.6.1 Interactions with Earth's Magnetic Field and Plasma

KEY POINTS Tether (& other) resistance can limit the output of electrodynamic tethers. Electron collection methods & effectiveness are important—and uncertain.

> Since the publication of ref. 1, 20 years ago, electrodynamic tether proposals and concepts have been a frequent source of controversy, mainly in these areas:

- 1. What plasma instabilities can be excited by the current?
- 2. What is the current capacity of the plasma return loop?
- 3. What is the best way to collect electrons from the plasma?

The first Tethered Satellite mission may do much to answer these questions. The discussion below and graphics at right merely seek to introduce them.

The current flowing through an electrodynamic tether is returned in the surrounding plasma. This involves electron emission, conduction along geomagnetic field lines down to the lower ionosphere, cross-field conduction by collision with neutral atoms, and return along other field lines.

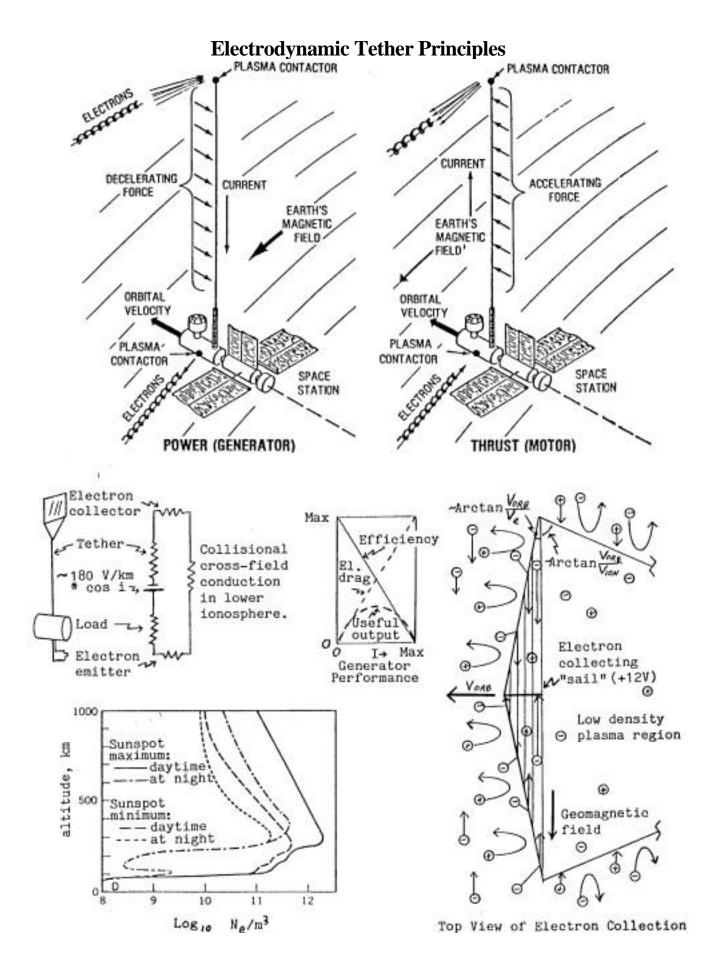
The tether current causes a force on the tether (and on the field) perpendicular to both the field and the tether (horizontal, if the tether is vertical). Motion of the tether through the geomagnetic field causes an EMF in the tether. This allows the tether to act as a generator, motor, or self-powered ultra-low-frequency broadcast antenna.² The motion also causes each region of plasma to experience only a short pulse of current, much as in a commutated motor.

NOTES

Based on experience with charge neutralization of spacecraft in high orbit, it has been proposed that electrons be collected by emitting a neutral plasma from the end of the tether, to allow local cross-field conduction.³ In GEO, the geomagnetic field traps a plasma in the vicinity of the spacecraft, and "escape" along field lines may not affect its utility. This may also hold in high-inclination orbits in LEO. But in low inclinations in LEO, any emitted plasma might be promptly wiped away by the rapid motion across field lines.

A passive collector such as a balloon has high aerodynamic drag, but a end-on sail can have an order of magnitude less drag. The electron-collection sketch at bottom right is based on a preliminary analysis by W. Thompson.⁵ This analysis suggests that a current moderately higher than the electron thermal current (=Ne * ~200 km/sec) might be collected on a surface normal to the field. This is because collecting electrons requires that most ions be reflected away from the collection region as it moves forward. This pre-heats and densifies the plasma ahead of the collector. The voltage required for collection is just the voltage needed to repel most of the ions, about 12 V.

- REFERENCES 1. S. D. Drell, H. M. Foley, & M. A. Ruderman, "Drag and Propulsion of Large Satellites in the Ionosphere: An Alfven Propulsion Engine in Space," J. Of Geophys. Res., Vol. 70, No. 13, pp. 3131-3145, July 1965.
 - 2. M. Grossi, "A ULF Dipole Antenna on a Spaceborne Platform of the PPEPL Class," Report on NASA Contract NAS8-28203, May 1973.
 - 3. R. D. Moore, "The Geomagnetic Thruster-A High Performance "Alfven Wave" Propulsion System Utilizing Plasma Contacts," ALGA Paper No. 66-257.
 - 4. S. T. Wu, ed., University of Alabama at Huntsville/NASA Workshop on The Uses of a Tethered Satellite System, Summary Papers, Huntsville AL, 1978. See papers by M. Grossi et al, R. Williamson et al., and N. Stone.
 - 5. W. Thompson, "Electrodynamic Properties of a Conducting Tether," Final Report to Martin Marietta Corp. on Task 4 of Contract RH3-393855, Dec. 1983.



5.6.2 Electrodynamic Orbit Changes

KEY POINTS Electrodynamic tether use will affect the orbit—whether desired or not. Station keeping and/or large orbit changes without propellant use are possible.

> The offset dipole approximation shown at right is only a first approximation to the geomagnetic field: harmonic analyses of the field give higher-order coefficients up to 20% as large as the fundamental term. Ref. 1 contains computerized models suitable for use in detailed electrodynamic studies.

> The geomagnetic field weakens rapidly as one moves into higher orbits, and becomes seriously distorted by solar wind pressure beyond GEO. However, ohmic losses in a tether are already significant in LEO, so electrodynamic tethers are mainly useful in low orbits where such distortions are not significant.

> As the earth rotates, the geomagnetic field generated within it rotates also, and the geomagnetic radius and latitude of a point in inertial space vary over the day. If a maneuvering strategy which repeats itself each orbit is used (necessary unless the spacecraft has large diurnal power storage capacity), then the average effect, as shown at right, will be a due east thrust vector.

> Variations in geomagnetic latitude (and thus in B_h) cancel out variations in the component of flight motion perpendicular to the field, so these variations do not cause large voltage variations in high-inclination orbits. (Note that the relevant motion is motion relative to a rotating earth.) Out-of-plane libration, variations in geomagnetic radius, and diurnal variation of the "geomagnetic inclination" of an orbit can all cause voltage variations. Peak EMFs (which drive hardware design) may approach 400 V/km.

NOTES

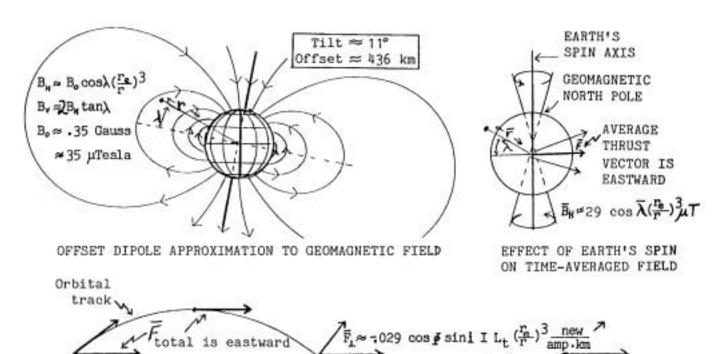
However these variations need not affect the thrust much if a spacecraft has a variablevoltage power supply: neglecting variations in parasitic power, constant power investment in a circular orbit has to give constant in-plane thrust. The out-of-plane thrust is provided "free" (whether desired or not). Average voltage & thrust equations for vertical tethers are shown at right.

The table shows how to change all six orbital elements separately or together. Other strategies are also possible. Their effects can be calculated from the integrals listed. For orbits within 11° of polar or equatorial, diurnally-varying strategies become more desirable. Computing their effects requires using the varying geomagnetic inclination instead of i (& moving it inside the integral). Note that the "DC" orbit-boosting strategy also affects i. This can be canceled out by superimposing a -2 Cos(2) current on the DC current.

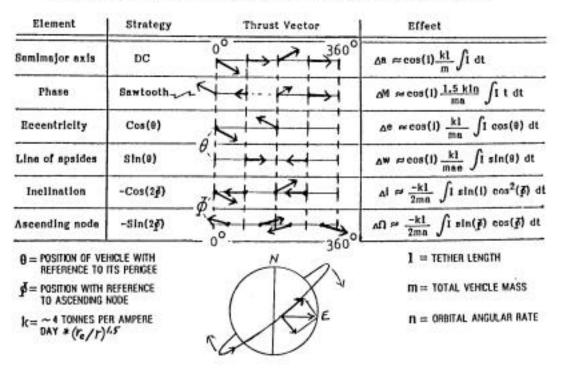
As discussed under Electrodynamic Libration Control Issues, eccentricity and apside changes can strongly stimulate -libration unless the spacecraft center of mass is near the center of the tether. Other maneuvers should not do this, but this should be checked using highfidelity geomagnetic field models.

- REFERENCES 1. E. G. Stassinopoulos & G. D. Mead, ALLMAG, GDALMG, LINMA: Computer Programs for Geomagnetic Field & Field-Line Calculations, Feb. 1972, NASA Goddard.
 - 2. R. D. Moore, "The Geomagnetic Thruster—A High Performance "Alfven Wave" Propulsion System Utilizing Plasma Contacts," AIAA Paper No. 66-257.
 - 3. H. Alfven, "Spacecraft Propulsion; New Methods," Science, Vol. 176, 14 Apr 1972, pp. 167-168.

Electrodynamic Orbit Changes



HOW TO CHANGE ORBITS USING AN ELECTRODYNAMIC TETHER



5.6.3 Tether Shape and Libration Control

KEY POINTS Properly controlled AC components can be used to control and -libration. Solar-energy storage and e or changes strongly stimulate -libration. AC currents other than 1 & 3/orbit should not affect -libration much.

The maneuvering strategies on the previous page have assumed that electrodynamic tethers will stay vertical. However, as shown at right, the distributed force on the tether causes bowing, and that bowing is what allows net momentum transfer to the attached masses. Note that net momentum can be transferred to the system even if the wire is bowed the wrong way (as when the current is suddenly reversed); momentum transferred to the wire gets to the masses later.

This figure also illustrates two other issues:

- 1. Bowing of the tether causes it to cross fewer field lines.
- 2. Unequal end masses and uniform forces cause overall torques & tilting.

The bowing causes the tether to provide less thrust while dissipating the same parasitic power. The net force on the system is the same as if the tether were straight but in a slightly weaker magnetic field.

The torque on the system causes it to tilt away from the vertical, until the torque is balanced by gravity-gradient restoring torques. For a given system mass and power input, disturbing torques vary with L and restoring torques with L^2 , so longer systems can tolerate higher power. The mass distribution also affects power-handling capability, as seen in the sequence at top right.

NOTES

Modulating the tether current modulates any electrodynamic torques. Current modulation at 1.73 n can be used to control in-plane libration. Out-of-plane torques can also be modulated, but another control logic is required. This is because the once-per-orbit variation in out-of-plane thrust direction makes a current with frequency F (in cycles per orbit) cause out-of-plane forces and torques with frequencies of F-1 and F+1, as shown in the Fourier analysis at bottom right. Hence libration control (F=2) requires properly phased F=1 or F=3 currents. Higher frequencies can damp odd harmonics of any tether bowing oscillations. Control of both in- & out-of-plane oscillations may be possible since they have the same frequencies and thus require different currents.

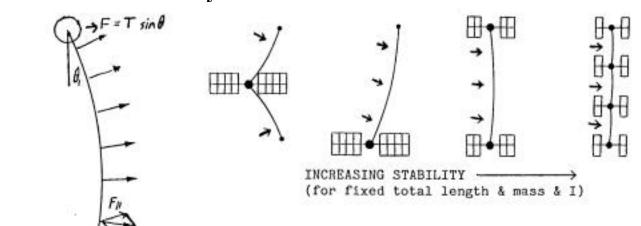
Applications that require significant F=1 components for other reasons can cause problems. Four such strategies are shown at right. Sin & Cos controls allow adjustment of e or \cdot . The two "Sign of ..." laws allow constant power storage over 2/3 of each orbit and recovery the rest of the orbit. These laws would be useful for storing photovoltaic output for use during dark periods.

These strategies drive out-of-plane libration (unless the center of mass is at the center of the tether). The libration frequency decreases at large amplitudes, so if the system is not driven too strongly, it should settle into a finite-but-large-amplitude phase-locked loop. This may be unacceptable in some applications, due to resulting variations in gravity or tether EMF. In some cases, such as eccentricity changes, adding a F=3 component might cancel the undesired effect of an F=1 current while keeping the desired effect.

REFERENCE

1. G. Colombo, M. Grossi, M. Dobrowolny, and D. Arnold, Investigation of Electrodynamic Stabilization & Control of Long Orbiting Tethers, Interim Report on Contract NAS8-33691, March 1981, Smithsonian Astrophysical Observatory.

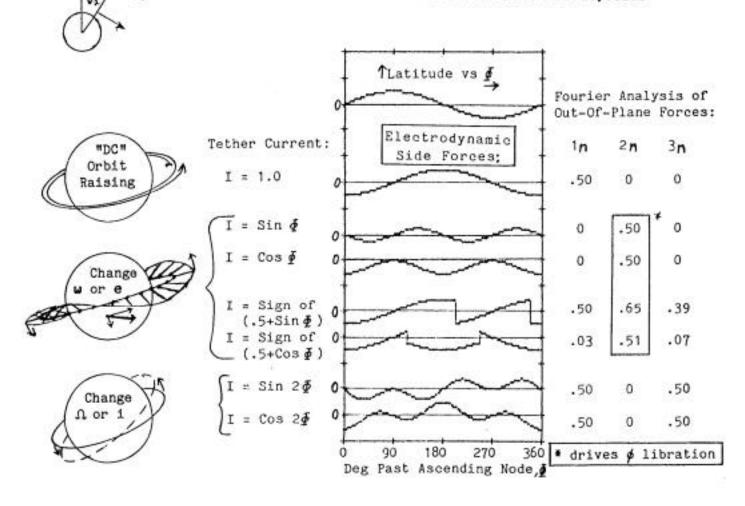
Electrodynamic Libration Control Issues



C.M. .

FOR CONTROL OF:	MODULATE I AT:
Out-of-plane libration*	1 n or 3 n
In-plane libration*	1.73 n
Tether oscillations	>5 n

^{*} I or mass distribution must be lopsided



SECTION 6.0 SPACE SCIENCE AND TETHERS

6.1 Overview

Some scientific applications of tethers have been presented already in other sections of this handbook (see section 3 and 4). In this section we will illustrate the role that tethers can play in the future advancement of space science. We hope that this section will grow in the next editions.

According to the Non-advocate Tether Systems Applications Review (1993), chaired by Dr. M. Greenfield (see "contacts" Section), "...Space tether technology has the near-term potential to meet a broad range of science and technological aspects. The unique capabilities of tether technology enable the aquisition of science otherwise not achievable and can provide concepts for space applications...". Copies of report can be obtained either from the chairman or from the editors.

Space research with tethers has emphasized two particular applications: 1) Reaching otherwise unaccessible flight regions with downward deployed tethers; 2) Active experimentation with the surrounding plasma.

A good example of the effort carried on by the scientific community is the the workshop held in Ann Harbor, Michigan in July 1994. Copies of the Executive Summary can be obtained by Prof. B. Gilchrist (see "contacts" Section). The focus of this workshop was on how Ionospheric-Thermospheric-Mesospheric (ITM) Science can benefit from spaceborne tethers. NASA's sponsored TIMED mission promises to add substantially to the knowledge of the global response of the ITM region.

A multi-mass tether system could add many "in-situ" data on the effects of small scale spatial structures and its interactions (see "Applications" Section),. As the reports quotes "... Just as the advancement of remote sensing technology enabled the TIMED mission to be conceived, the ability of tethered payloads in space with spatial separations ranging for 1 Km to 100 km will enable a program of in-situ multiprobe diagnostics of the ITM region to be undertaken.". The workshop identified the following areas that would benefit from tethered spacecraft:

- Magnetospheric-Ionospheric coupling: Energy dissipation and configuration of three dimensional high latitude current systems.
- Effects of plasma structures on large and small scale electrodynamics.
- Ion-neutral momentum and energy exchange at different spatial scales.
- Momentum and energy transport processes by gravity waves.
- Thermospheric cooling (energy loss) through radiative emissions.
- The role of electromagnetic and electrostatic waves in energy transfer processes.
- The generation and flow of electrical currents in the ITM region

A task group chaired by prof. Heelis followed up the objectives laid out by the Michigan Workshop. The key science questions to be answered from a series of "in-situ" tether-aided observations in the lower thermosphere, highlighted significant advances as:

- Determination of the effective scales over which polarization electric fields are generated and how they map along the magnetic field lines.
- Determination of the wind effectivness in producing polarization fields and driving fieldaligned currents.
- Identification of the type winds responsible for conductivity variations and those responsible for electric field generation.
- Assessment of gravity wave generators and of possible seed mechanism for F-region plasma instabilities.
- Assessment of the relecvance of thermospheric cooling to global change and impovement
 of prediction of the future physical characteristics in the thermosphere, mesosphere and
 stratosphere.
- Identification of the response of the lower ionosphere-thermosphere to large scale weather systems and transient phenomena associated with lightning.

The measurements that could address the above questions are listed in the following table.

Parameter	Dynamic Range	Accuracy	Resolution	Sample Interval
Neutral		< <u>+</u> 10% and	M/M = 1 at	
Atmospheric	$10^5 - 10^{11} \text{ cm}^{-3}$	smaller for	M = 30	<4 Km
comp.		major species	5%	
Neutral Wind	-500 to 500 m/s	<u>+</u> 10%	1 m/s	<4 Km
Vector				
Ion	1 to 10^5cm^{-3}	<u>+</u> 10%	M/M = 1	<4 Km Comp.
Composition			at M=16	<500 m Total
			1%	
Ion Drift	-2 to $+2$ Km/s	<u>+</u> 10%	1 m/s	<500 m
Velocity vector				
Ion/Electron/	300 to 3000 K	<u>+</u> 10%	50 K	<4 Km
Neutral Temp.				
Electric field	-200 to +200	<u>+</u> 10%	0.05 mV/m	
Vector d.c.	mV/m	0.4		<4 Km
Current Density/	-65 to +65 KnT	<u>+</u> 0.1%	0.01%	4 **
Magnetic field	10 D . 50 WD	0.50/	NT/ 4	<1 Km
FUV Imaging	10 R to 50 KR	_0.5%	N/A	1 17
Engage	10 -W - 20 K-W	. 50/	NT/A	<1 Km
Energetic	10 eV to 30 KeV 10 ⁷ to 10 ¹⁰	<u>+</u> 5%	N/A	<4 Km
Particles	$cm^{-2} s^{-1} sr^{1} eV^{-1}$			30 deg pitch
IR Emissions	$2x10^{-9}$ to $5x10^{-8}$	10%	D/D 20/	angle 120 Km
	W cm ⁻² sr ¹	10%	R/R 3%	120 Km
13-17.5 µm	vv CIII SI			
4.17-6.25 µm	$2x10^{-8}$ to $2x10^{-7}$	5%	R/R 0.4%	120 Km

More information on the instrumentation and the engineering aspects of this mission can be found in the section "Proposed Missions" (ATM Mission). A report entitled "Tether-based Investigation of the Ionosphere and Lower Thermosphere (TIILT)" has been prepared to present the scientific rationale behind this type of mission as well as the measurements and instrumentation. Copies of this report can be obtained by Prof. Heelis.

There are other missions, however, that would benefit from tethers . For example, AKTIVE spacecraft, launched by the former USSR in 1989, aimed at investigating VLF radiowave propagation and wave-particle interaction in the magnetosphere using a 10 KW VLF transmitter with a large loop antenna (20 m diameter). Electromagnetic effects occurring near the spacecraft were monitored by a coorbiting subsatellite, as shown in figure 6.1.

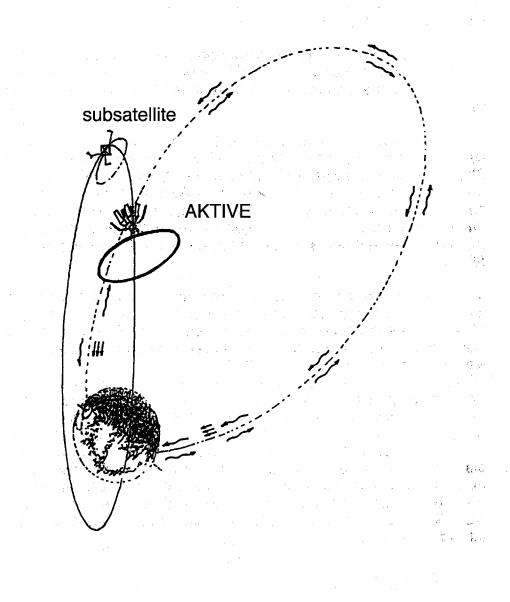


Figure 6.1 Aktive spacecraft and subsatellite

The primary objectives of the AKTIVE program were as follows:

- 1) Radiation Properties of the loop antenna.
- 2) Spatial structure of the electromagnetic fields in the near zone (\leq 10 km).
- 3) Nonlinear effects in the near zone
- 4) Propagation of waves in the whistler mode, and their reflection from the ionosphere
- 5) Non-linear effects in whistler wave propagation
- 6) Precipitation of charged particles form the radiation belts due to interaction with VLF waves.
- 7) VLF emissions triggered from the orbiting AKTIVE transmitter.
- 8) Comparison with emissions triggered by ground based VLF transmitters.

Alas, AKTIVE encountered several technical problems and the program was terminated. Nevertheless, when the em-radiating properties of spaceborne tethers will be finally assessed, some of the above objectives, namely 4, 5, 7 and 8 will greatly benefit. No further work has been done, however, in this direction. Some TSS investigations are currently addressing these questions.

6.2 Synergy

Some years ago, Lockheed-Martin, then Martin-Marietta, sponsored some studies to look into the synergy of tethers with other space missions, namely AFE (Aeroassist Flight Experiment), cancelled by NASA in 1991, and TIMED (Thermosphere-Ionosphere-Mesosphere Energetic Dynamics). Prof. Hurlbut (see "Contacts" Section) performed the study and the results are shown in tables 1 and 2, respectively.

AFE was a research "pathfinder" for a geosyncronous, lunar and planetary earth return aerobraking spacecraft. Prof. Hurlbut indicated that a tethered system could accomplish almost fifty percent of AFE objectives by exploring a much greater altitude range for a longer duration than AFE was supposed to fly.

The study on TIMED aimed at determinating which of its instruments could potentially fly on a pathfinder type tethered spacecraft. Note that the study of Lockheed-Martin on TIMED focused on one of its earliest configurations. The major finding of this study was that a tethered spacecraft could possibly validate instruments which were operated in the 130-140 Km altitude range.

Table 1. AFE VS. Tethered System

AFE Flight Experiment	Tethered System Applicability	
Forebody-Aerothermal Characterization Experiment (EACE)	Heat-flux and skin temperature measurements at all altitudes will provide thermal accommodation coefficients and validations of	
(FACE)	models/codes.	
2. Radiative Heating Experiment (RHE)	Possibly applicable - Needs further study.	
3. Wall Catalysis Experiment (WCE)	An extension of (1) to provide valuable catalytic vs. low catalytic gas/surface interaction data.	
4. Base Flow Heating Experiment (BFHE)	Spherical afterbody data will differ from aerobrake geometry but will be very valuable with added Aerostabilizer instrument data.	
5. Afterbody Radiometry Experiment (ARE)	Possibly applicable - Needs further study.	
6. Alternate Thermal Protection Materials (ATPM)	Possibly applicable - Needs further study.	
7. Heat Shield Performance (HSP)	Possibly applicable - Needs further study.	
8. Pressure Distribution/Air Data System (PD/ADS)	Measurement of static/dynamic pressures at multiple satellite locations extremely valuable.	
9. Aerodynamic Performance Experiment (APEX)	Satellite with Aerostabilizer will acquire extremely important aero characterization data over a wide altitude range.	
10. Rarefield-Flow Aerodynamics Measurement Experiment (RAME) (RAME)	Measurements of momentum transfer characteristics and aero parameters (CD, CL, etc.) combined with (1) extremely valuable for validation of existing predictive analytical programs.	
11. Plasma, Ion and Electron Concentration Experiment (PIECE)	Possibly applicable - Needs further study.	
12. Microwave Reflectometer Ionization Sensor (MRIS)	Probably N/A	
13. Aft Flow Ionization Sensor (MRIS)	Probably N/A	
14. Ion Mass Spectrometer Experiment (IMSE)	Measurements of species and total density extremely important for atmospheric modeling.	

Table 2. TIMED - Tethered Pathfinder Synergy

Timed Flight Experiment	Tethered System Pathfinder
1. Fabry-Perot Interferometer	Probably N/A - Requires more study.
2. Neutral Mass Spectrometer	Applicable for gas composition, temperatures
_	and transverse winds.
3. Ion Mass Spectrometer	Applicability although ion composition and
	drift velocities of secondary importance.
4. Langmuir Probe	Applicable for measurement of electron
	temperatures and ion/electron densities.
5. Ion Drift Meter and Retarding	Applicable for measurement of ion
Potentiometer	temperatures, velocities and densities.
6. UV Spectrometer	Applicable for measurement of O3, NO
	temperatures, Noctilucent clouds, aerosols, and
	other minorconstituents.
7. Imaging Photometer	Possibly N/A - Requires more study.
8. Triaxial Accelerometer	Applicable as a high priority instrument.
9. Energetic Particle Analyzer	Probably N/A - Requires more study.
10. Global UV Airglow Imager	Probably N/A - Requires more study.
11. Solar EUV Spectrometer/UV	Probably N/A - Requires more study.
Photometer	
12. Vector Magnetometer	Applicable for magnetic field measurements
13. Near Infrared Spectrometer	Probably N/A - Requires more study.
14. Electric Field Detector/Plasma	Probably N/A - Requires more study.
Wave Experiment	-
15. Infrared Limb Sounder	Probably N/A - Requires more study.
16. Fast Electron Spectrometer	Probably N/A - Requires more study.
17. Energetic Particle Spectrometer	Probably N/A - Requires more study.



7.1 General

Due to the large production of tether-related papers we have limited our search to works published in the scientific literature. We have also included the list of papers presented at the last tether conference held in Washington.

The proceedings of papers presented at the four international conferences on Tethers in Space as well as workshops can be found in:

- "Applications of Tethers in Space" Workshop held in Williamsburg, VA June 15-17, 1983. NASA Contract NAS8-35403.
- "Applications of Tethers in Space" Workshop held in Venice, Italy, October 15-17, 1985. NASA Conference Publication CP 2422.
- "International Conference of Tethers In Space", held in Arlington, VA, September 17-19, 1986. Proceedings published by the American Astronautical Society in Advances in The Astronautical Sciences, Vol. 62, 1987
- "Tether Dynamic Simulation Workshop", held in Arlington, VA Sept 16 1986.
 NASA Conference Publication CP 2458.
- "Space Tethers for Science in the Space Station Era", Conference held in Venice, October 4-8, 1987. Proceedings published by Societa' Italiana di Fisica, Bologna, Italy, 1988 (ISBN 88-7794-016-6).
- "Tethers In Space Toward Flight", Conference held in San Francisco, CA, May 17-19, 1989. Proceedings published by the American Institute of Aeronautics and Astronautics, 1989 (ISBN 0-930403-50-9).
- International Round Table on Tethers in Space", held in Noordwijk, The Netherlands, September 28-30, 1994. ESA WPP-081.
- "Fourth International Conference on Tethers in Space", held in Washington, DC, April 10-14, 1995. Published by Science and Technology Corporation, Hampton, VA.

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SECTION 8.0 CONTACTS

A -

Dr. Eduardo Ahedo E.T.S.I. Aeronauticos Plaza Cardenal Cisneros 3 28040 Madrid, SPAIN 3413366310

Mr. A.J. Alfonzo Omitron, Inc. 6411 Ivy Lane Suite 600 Greenbelt, MD 20770 301/474-1700

Mr. Andrew M. Allen NASA, Johnson Space Center (CB) Houston, TX 77058 713/244-8719

Prof. Yakov Alpert Harvard Smithsonian Center for Astrophysics 60 Garden Street Cambridge, MA 02138 617/495-7933

Dr. Jesus Pelaez Alvarez E.T.S.I. Aeronauticos Dpto. Fisica Aplicada Pl. Cardenal Cisneros 3 28040, Madrid, SPAIN 3413366306

Mr. John Anderson NASA Headquarters Mail Code CC Washington, DC 20546 202/358-4665

Prof. Francesco Angrilli CISAS - University of Padova Dept. of Mechanical Engineering VIA Venezia, 1 35131, Padova, ITALY 39498286790

Mr. David A. Arnold 75 Woodbine Road Belmont, MA 02178 617/484-7741

B -

Prof. Peter M. Bainum Howard University Dept. of Mechanical Engineering 2300 6th Street, N.W. Washington, DC 20059 202/806-6612

Prof. Keith G. Balmain University of Toronto Dept. of Electrical and Computer Engineering 10 King's College Road Toronto, Ontario, M5S 1A4 CANADA 416/978-3127

Mr. Ivan Bekey NASA Headquarters Advanced Concepts Office Washington, DC 20546

Mr. Douglas Bentley Cortland Cable Company 177 Port Watson Street Cortland, NY 13045 607/753-8303

Prof. Silvio Bergamaschi Padova University Dept. of Mechanical Engineering VIA Venezia 1 35131 Padova, ITALY 39498286809

Prof. Franco Bernelli-Zazzera Politecnico di Ingegneria Aerospaziale Politecnico di Milano Via Golgi 40 20133 Milano, ITALY 39223994000

Dr. Thomas G. Berry University of Manitoba Dept. of Applied Mathematics Winnipeg, Manitoba, R3T 2N2 CANADA 204/474-8345 Mr. Franco Bevilacqua Alenia Spazio S.p.A. - Turin Plant Advanced Studies Department Corso Marche, 41 10146 Torino, ITALY 39117180718

Prof. Gianandrea Bianchini University of Padova Dept. of Mechanical Engineering VIA Venezia 1 35131, Padova, ITALY 39498286808

Dr. Haik Biglari Sverdrup Technology, Inc. 620 Discovery Drive Huntsville, AL 35806 205/544-6890

Mr. Sven G. Bilen University of Michigan Space Physics Research Laboratory 2455 Hayward Street Ann Arbor, MI 48109-2143 313/764-8461

Mr. Christopher Blunk Eleanor Roosevelt High School C/0 W.J. Webster, Jr. NASA, Goddard Space Flight Center Code 920.2 Greenbelt, MD 20771 301/286-4506

Dr. Carlo Bonifazi Agenzia Spaziale Italiana Viale Regina Margherita 202 00198 Roma, ITALY

Mr. Brian Briswell Arizona State University Dept. of Mechanical and Aerospace Engineering Box 876106 Tempe, AZ 85287-6106 602/965-4363

Mr. Richard Brooke 12009 Lake Newport Road Herndon, VA 22070

Mr. Larry L. Burgess Lockheed Martin Astronautics #3 Red Fox Lane Littleton, CO 80127-5710 303/971-7521 Dr. William J. Burke Phillips Laboratory/GPSG 29 Randolph Road Hanscom AFB, MA 01731-3010 617/377-3980

C -

Mr. Michael A. Calabrese NASA Headquarters Code SS 300 E Street, S.W. Washington, DC 20546 202/358-0899

Prof. Giovanni Carlomagno
Dip. di Energetica, Termofluidodinamica
Applicata e
Condizionamento Ambientale
Universita' di Napoli
P.le Tecchio, 80
80125 Napoli
39-81-7682178

Prof. Robert L. Carovillano NASA Headquarters Code SS 300 E. Street, S.W. Washington, DC 20546 202/358-0894

Mr. Joseph A. Carroll Tether Applications 1813 Gotham Street Chula Vista, CA 91913-2624 619/421-2100

Dr. Kelly Chance Harvard-Smithsonian Center for Astrophysics 60 Garden Street MS 50 Cambridge, MA 02138 617/495-7389

Mr. Chia-Lie Chang Science Applications International Corp. 1710 Goodridge Drive, T-2-3 McLean, VA 22102 703/734-5588

Dr. Franklin R. Chang-Diaz NASA, Johnson Space Center Houston, TX 77058 713/244-8923 Mr. Maurizio Cheli NASA, Johnson Space Center Houston, TX 77058 713/244-8739

Mr. Aaron Chilbert Naval Research Laboratory Code 8210 4555 Overlook Avenue, S.W. Washington, DC 20375-5000

Dr. Palmer B. Chiu NASA, Johnson Space Center Automation, Robotics, and Simulation Division NASA Road One; Mail Code ER6 Houston, TX 77058 713/483-8139

Dr. Dean Chlouber System Planning Corporation 18100 Upper Bay Road, Suite 208 Houston, TX 77058 713/333-2666

Dr. Paul J. Coleman, Jr. UCLA - IGPP Inst of Geophysics & Planetary Physics 405 Hilgard Avenue Los Angeles, CA 90095-1776 310/825-1776

Dr. Luis Conde E.T.S.I. Aeronauticos Dept. Fisica Aplicada Pl. Cardenal Cisneros, 3 28040 Madrid, SPAIN 3413366305

Ms. Carolynn Conley Muniz Engineering P.O. Box 591672 Houston, TX 77259-1672 713/244-8150

Dr. David Cooke Phillips Laboratory PL/WSCF Hanscom AFB, MA 01731-3010 617/377-2931

Dr. Mario L. Cosmo Harvard-Smithsonian Center for Astrophysics 60 Garden Street, MS 80 Cambridge, MA 02138 617/495-7412 Mr. Donald S. Crouch Lockheed Martin Mail Stop S8071 P.O. Box 179 Denver, CO 80201 303/977-3408

Mr. Kenneth H. Crumbly 3418 News Road Williamsburg, VA 23188 757/258-5422

D-

Dr. Roberto Da Forno CISAS - University of Padova Via Venezia 1 35131 Padova, ITALY 39498286801

Mr. Mark A. Davis 7515 Mission Drive Lanham, MD 20706 301/805-3960

Dr. Anthony DeCou Northern Arizona University College of Engineering Box 5600 Flagstaff, AZ 86011 520/523-6114

Dr. Adarsh Deepak Science and Technology Corporation 101 Research Drive Hampton, VA 23666-1340 757/865-1894

Mr. John K. Diamond NASA, Langley Research Center M/S 471 Hampton, VA 23681-0001 757/864-1668

Prof. Luigi de Luca Dip. di Energetica, Termofluidodinamica Applicata e Condizionamento Ambientale Universita' di Napoli P.le Tecchio, 80 80125 Napoli 39-81-7682182 Dr. Donald J. Dichmann University of Maryland Insitute for Physical Sciences and Technology (IPST) College Park, MD 20742 301/405-7887

Mr. Marino Dobrowolny Instituto di Fisica dello Spazio Interplanetario, CNR 00044 Frascati, ITALY 3969421017

Dr. Denis J. Donohue Applied Physics Laboratory Johns Hopkins University Johns Hopkins Road Laurel, MD 20723-6099 301/953-6258

Mr. Jean-Jacques Dordain European Space Agency 8- 10 Rue Mario Nikis 75738 Paris Cedex 15, FRANCE 33153697338

Mrs. Patricia M. Doty NASA, Marshall Space Flight Center Mail Code FA64 Marshall Space Flight Center, AL 35812 205/544-4136

Mr. Michael Douglass University of N Carolina - Chapel Hill c/o W. J. Webster, Jr. NASA/GSFC Code 920.2 Greenbelt, MD 20771 301/286-4506

Dr. Adam T. Drobot Science Applications International Corp. 1710 Goodridge Drive, T-2-3 McLean, VA 22102 703/734-5595

E -

Mr. Walter Eliuk Bristol Aerospace Limited 660 Berry Street P.O. Box 874 Winnipeg, Manitoba, R3C 2S4 CANADA 204/775-8331 Mr. Raymond A. Ernst Lockheed Martin Astronautics 1725 Jefferson Davis Highway Suite 300 Arlington, VA 22202 703/413-5762

Mr. Jay N. Estes NASA, Johnson Space Center Mail Code EG2 2101 NASA Road One Houston, TX 77058 713/483-8379

Dr. Robert D. Estes Harvard-Smithsonian Center for Astrophysics 60 Garden Street Cambridge, MA 02138 617/495-7261

Dr. Steven W. Evans NASA, Marshall Space Flight Center Building 4203, Mail Stop EL58 Marshall Space Flight Center, AL 35812 205/544-8072

F-

Dr. Dale C. Ferguson NASA, Lewis Research Center Mail Stop 302-1 21000 Brookpark Road Cleveland, OH 44135 216/433-2298

Mr. Enectali Figueroa University of Puerto Rico P.O. Box 5088 College Station Mayaguez, 00681 PUERTO RICO 809/265-4846

Mr. Howard A. Flanders Lockheed Martin Astronautics Mail Stop S8071 P.O. Box 179 Denver, CO 80201 303/977-3669

Dr. Robert L. Forward Tethers Unlimited 8114 Pebble Court Clinton, WA 98236 360/579-1340 G-

Mr. Stephen Gates Naval Research Laboratory 4555 Overlook Avenue, S.W., Code 8231 Washington, DC 20375 202/767-7680

Ms. Louise C. Gentile Phillips Laboratory / GPSG 29 Randolph Road Hanscom AFB, MA 01731-3010 617/377-7002

Dr. Sig Gerstl Los Alamos National Lab NIS/LDRD, MS-F658 Los Alamos, NM 87545 505/667-0952

Dr. Francesco Giani Alenia Spazio S.p.A. c. Marche 41 10146 Torino, ITALY 39117180716

Prof. Brian E. Gilchrist University of Michigan Space Physics Research Laboratory 2455 Hayward Ann Arbor, MI 48109-2143 313/763-6230

Dr. John R. Glaese Control Dynamics Division of bd Systems 600 Boulevard South, Suite 304 Huntsville, AL 35803 205/882-2720

Mr. Howard Goldstein NASA, Ames Research Center Building 229-3 Moffett Field, CA 94030 415/604-6103

Dr. Michael A. Greenfield HASA Headquarters Office of Safety and Mission Assurance 300 E Street, S.W. Washington, DC 20546 202/358-1930 Dr. Mario D. Grossi Harvard-Smithsonian Center for Astrophysics 60 Garden Street MS 80 Cambridge, MA 02138 617/495-7196

Dr. Umberto Guidoni Italian Space Agency (ASI) C/O NASA Johnson Space Center Houston, TX 77058 713/244-2230

Dr. Gordon Gullahorn Harvard-Smithsonian Ctr for Astrophysics M/S 80 60 Garden Street Cambridge, MA 02138 617/495-7419

H -

Ms. Linda Habash University of Michigan Space Physics Research Lab 2455 Hayward Ann Arbor, MI 48109-2141 313/764-8461

Prof. Dr. -Ing W. Hallmann Fachhochschule Aachen Space Department Hohenstaufenallee 6 D-52064 Aachen, GERMANY 24160092362

Prof. Ray P.S. Han University of Manitoba Dept. of Mechanical and Industrial Engineering Winnipeg, Manitoba, R3T 2N2 CANADA 204/474-9519

Dr. David A. Hardy Phillips Laboratory/GPSG 29 Randolph Road Hanscom AFB, MA 01731-3010

Mr. James Harrison NASA, Marshall Space Flight Center Mail Code FA34 Huntsville, AL 35812 205/544-0629 Mr. Steven L. Hast The Aerospace Corporation P.O. Box 92957 M4/946 Los Angeles, CA 90009-2957 310/336-8968

Prof. Daniel E. Hastings Massachusetts Institute of Technology 33-207 Department of Aero/Astro 77 Massachusetts Avenue Cambridge, MA 02139 617/253-0906

Mr. Kazuo Ben Hayashida NASA, Marshall Space Flight Center ED52 Marshall Space Flight Center, AL 35812 205/544-4308

Prof. Roderick A. Heelis Center for Space Sciences Mail Stop: FO22 The University of Texas at Dallas Box 830688 2601 N. Floyd Road Richardson, TX 75080 214/883-2822

Mr. S. Herbiniere CNES 18 aveneu Edouard Belin 31055 Toulouse Cedex, FRANCE 3361273439

MAJ Richard Higgins, Jr. SMC/IMO 2420 Vela Way Suite 1467-A5 Los Angeles AFB, CA 90245-4659 310/416-7651

Dr. J.M. Hinds Space Telescope Science Institute 3700 San Martin Drive Baltimore, MD 21218 410/338-4489

Dr. Noel W. Hinners Lockheed Martin Astronautics Mail Stop S-8000 P.O. Box 179 Denver, CO 80201 303/971-1581 Dr. Jeffrey A. Hoffman NASA, Johnson Space Center Mail Code CB Houston, TX 77058 713/244-8723

Dr. John H. Hoffman University of Texas at Dallas 2601 North Floyd Road Richardson, TX 75080 214/883-2840

Dr. Toshihisa Honma Massachusetts Institute of Technology Dept. of Aeronautics and Astronautics 77 Massachusetts Avenue Room 9-349 Cambridge, MA 02139-4307 617/258-7357

Mr. George D. Hopson NASA, Marshall Space Flight Center Marshall Space Flight Center, AL 35812 205/544-1735

Mr. Scott Horowitz NASA, Johnson Space Center (CB) Houston, TX 77058 713/244-8719

Dr. Robert P. Hoyt Tethers Unlimited 8011 16th Avenue, N.E. Seattle, WA 98115 206/525-9067

Mr. Brian Humphrey Eleanor Roosevelt High School C/O Dr. W.J. Webster, Jr. NASA Goddard Space Flight Center C/O 920.2 Greenbelt, MD 20771 301/286-4506

Prof. Franklin C. Hurlbut University of California at Berkley Dept. of Mechanical Engineering 6173 Etcheverry Hall Berkley, CA 94720 510/642-7230 I -

Dr. Valerio Iafolla C.N.R. I.F.S.I. Via G. Galiles C.P.87 00044 Frascati RM, ITALY 39694186220

Dr. Devrie Intriligator Carmel Research Center P.O. Box 1723 Santa Monica, CA 90406 310/453-2983

Dr. George E. Ioup University of New Orleans Dept. of Physics New Orleans, LA 70148 504/286-5591

Dr. Juliette W. Ioup University of New Orleans Dept. of Physics New Orleans, LA 70148 504/286-6715

Mr. J.M. Gavira Izquierdo ESTEC YM Division Keplerlaan 1 2200 AG Noordwijk, THE NETHERLANDS 31171984314

J -

Dr. Alexander M. Jablonski Canadian Space Agency DSM 6767 route de l'Aeroport Saint-Hubert, Quebec, J3Y 8Y9 CANADA 514/926-4686

Dr. H. Gordon James Communications Research Centre P.O. Box 11490, Station "H" Ottawa, Ontario, K2H 8S2 CANADA 613/998-2230

Mr. F.L. Janssens ESTEC/ESA Keplerlaan 1 Postbus 299 2200 AG Noordwijk, THE NETHERLANDS 31171983802 Mr. Les Johnson NASA, Marshall Space Flight Center Mial Code PS02 Huntsville, AL 35812 205/544-0614

Dr. R. Jerry Jost System Planning Corporation Center for Space Physics 18100 Upper Bay Road, Suite 208 Houston, TX 77058 713/333-2666

K -

Dr. Ira Katz S-Cubed Division of Maxwell Labs 3398 Carmel Mountain Road San Diego, CA 92121-1095 619/453-0060

Prof. Paul J. Kellogg University of Minnesota School of Physics and Astronomy 116 Church Street, S.E. Minneapolis, MN 55455 612/624-1668

Dr. Vladomir Kim Research Institute of Applied Mechanics and Electrodynamics of Moscow Aviation Institute, 4. Volokolam Snosse, Moscow, 125871, RUSSIA 951580020

Dr. Kate P. Kirby Harvard-Smithsonian Center for Astrophysics 60 Garden Street MS 14 Cambridge, MA 02138 617/495-7237

Mr. Brian Kirouac C/O Dr. W.J. Webster, Jr. NASA, Goddard Space Flight Center Code 920.2 Greenbelt, MD 20771 301/286-4506

Ms. Sheryl L. Kittredge NASA, Marshall Space Flight Center Mail Code ED63 Huntsville, AL 35812 205/544-9032 Mr. Stanislav I. Klimov Space Research Institute of the Russian Academy of Sciences 84/32 Profsoyuznaya Moscow 117810, RUSSIA 70953331100

Mr. Joseph C. Kolecki NASA, Lewis Research Center Mail Stop 302-1 21000 Brookpark Road Cleveland, OH 44135 216/433-2296

Mr. Paul Kolodziej NASA, Ames Research Center Mail Stop 234-1 Moffett Field, CA 94035 415/604-0356

Mr. William Kosmann Interstel, Inc. 8000 Virginia Manor Road Suite 180 Beltsville, MD 20705 301/210-0012

Mrs. Linda Habash Krause University of Michigan Space Research Building 2455 Hayward Ann Arobr, MI 48109-2143 313/764-8461

Dr. Manfred Krishke Kayser-Threde GmbH 80337 Munchen, GERMANY 498972495127

Mr. Frank M. Kustas Lockheed Martin Astronautics P.O. Box 179 Mail Stop F3085 Denver, CO 80201 303/971-9107

Mr. George Kyroudis Spectrum Astro, Inc. 1440 N. Fiesta Boulevard Gilbert, AZ 85234 602/892-8200 L-

Dr. J.G. Laframboise York University 4700 Keele Street North York, Ontario, M3J 1P3 CANADA 416/736-5621

Dr. James R. LaFrieda The Aerospace Corporation M6/210 P.O. Box 92957 Los Angeles, CA 90009 310/416-7177

Mr. David D. Lang Lang Associates 2222 70th Avenue, S.E. Mercer Island, WA 98040 206/236-2579

Dr. Jean-Pierre Lebreton ESA/ESTEC Mail Code 50 Kepleriann 1, 2200 AG Noordwijk, THE NETHERLANDS 31171983600

Mr. Enzo Letico ASI Washington Representative Italian Space Agency 250 E. Street, S.W., Suite 300 Washington, DC 20024 202/863-1298

Mr. George M. Levin NASA Headqaurters Mail Code MP 300 E Street, S.W. Washington, DC 20546-0001 202/358-4478

Dr. Yevgeniy M. Levin University of Minnesota Dept. of Aerospace Engineering and Mechanics 107 Akerman Hall Minneapolis, MN 55455 612/933-3796

Dr. Mark J. Lewis University of Maryland Dept. of Aerospace Engineering College Park, MD 20742-3015 301/405-1133 Dr. Weiwei Li York University Dept. of Physics and Astronomy 4700 Keele Street North York, Ontario, M3J 1P3 CANADA 416/736-2100

Dr. Renato Licata Alenia Spazio S.p.A. - Turin Plant Control & Dynamics Department Corso Marche, 41 10146 Torino, ITALY 39117180233

Dr. Garry M. Lindberg Canadian Space Agency 6767 Route de L'Aeroport St-Hubert, Quebec, J3Y 8Y9 CANADA 514/926-4372

Mr. C.R. Lippincott University of Texas at Dallas William B. Hanson Center for Space Sciences P.O. Box 830688 / M/SF022 Richardson, TX 75083-0688 214/883-2819

Prof. James M. Longuski School of Aeronautics & Astronautics Purdue University 1282 Grissom Hall West Lafayette, IN 47907-1282 317/494-5139

Dr. Enrico Lorenzini Harvard-Smithsonian Centerrophysics for Astrophysics 60 Garden Street MS 80 Cambridge, MA 02138 617/495-7211

Dr. Charles A. Lundquist The University of Alabama in Huntsville 301 Sparkman Drive Huntsville, AL 35899 205/895-6620

Dr. Andrea A.E. Luttgen University of Toronto Dept. of Elec. & Comp. Engineering 10 King's College Road Toronto, Ontario, M5S 1A4 CANADA 416/978-5831 M -

Mr. Bruce A. Mackenzie Draper Laboratory M/S 22 555 Technology Square Cambridge, MA 02139 617/258-2828

Mr. Robert J. Mahoney NASA, Johnson Space Center Mail Code DT23 / Rendezfous Training Houston, TX 77058 713/244-7377

Mr. Franco Malerba Via Contore 10/6 Genova 16149, ITALY 39106450365

Dr. Gianfranco Manarini Agenzia Spaziale Italiana Viale Regina Margherita 202 00198 Rome, ITALY 3968567361

Prof. Franco Mariani Via Ricerca Scientifica 11 00133 Roma, Italy 39678792319

Dr. Hartmut Marschall Universitat Koln Institut f. Geophysik und Meteorologie Albertus-Magnus-Platz Koln 50923, GERMANY 492214703387

Mr. Leland S. Marshall Lockheed Martin Astronautics P.O. Box 179 Mail Stop 58071 Denver, CO 80201 205/544-1927

Mr. Patrick Martin Vitro Corporation 400 Virginia Avenue Washington, DC 202/646-6371

Mr. Manuel Martinez-Sanchez Massachusetts Institute of Technology Dept. of Aeronautics and Astronautics Cambridge, MA 02139 617/253-5613 Mr. Robert O. McBrayer NASA, Marshall Space Flight Center Code JA71 Marsahll Space Flight Center, AL 35812 205/544-1926

Dr. James E. McCoy NASA, Johnson Space Center Code 5N3 Houston, TX 77058 713/483-5068

Dr. Leonard T. Melfi Science and Technology Corporation 101 Research Drive Hampton, VA 23666-1340 757/865-1894

Dr. S.B. Mende Dept. 91-20, 252 Lockheed 3251 Hanover St. Palo Alto, CA 94024

Dr. Pietro Merlina Alenia Spazio S.p.A. - Turin Plant Advanced Studies Department Corso Marche, 41 10146 Torino, ITALY 39117180718

Dr. Luca Minna Advanced Engineering Technology Corte Lambruschini - Piazza Borgo Pila 40 16129 Genova - ITALY 39105531425

Prof. Arun K. Misra McGill University Dept. of Mechanical Engineering 817 Sherbrooke Street West Montreal, CQ, H3A 2K6 CANADA 415/398-6288

Prof. Antonio Moccia Dip. di Scienza e Ingegneria dello Spazio, Univ. di Napoli, P.le Tecchio 80, 80125 Napoli, Italy, 39-81-7682158

Dr. Vinod J. Modi University of British Columbia Dept. of Mechanical Engineering 2324 Main Mall Vancouver, B.C., V6T 1Z4 CANADA 604/822-2914 Mr. Richard Moyer Advent Systems, Inc. P.O. Box 222861 Chantilly, VA 22021 703/631-3498

Mr. Ronald M. Muller NASA, Goddard Space Flight Center Code 170 Mission to Planet Earth Office Greenbelt, MD 20771 301/286-9695

Ing. Bruno Musetti Alenia Spazio S.p.A. - Turin Plant Control and Dynamics Department Gruppo Sistemi Spaziali Corso Marche, 41 10146 Torino, ITALY 39117180752

N -

Mr. Claude Nicollier NASA, Johnson Space Center Houston, TX 77058

Ms. Penny L. Niles Lockheed Martin Astronautics P.O. Box 179 M/S SB071 Denver, CO 30201 303/977-3679

Mr. Stephen T. Noble Rice University P.O. Box 244 Tavernier, FL 33070 305/852-8879

Mr. Mauro Novara ESA/ESTEC Postbus 299 2200 AG Noordwijk, THE NETHERLANDS 31171984003 O -

Mr. Marvin L. Odefey Lockheed Martin Astronautics P.O. Box 179 Mail Stop S8110 Denver, CO 80201 303/977-7782

Mrs. Cinthya Ottonello University of Genoa Dipartimento di Ingegneria Biofisica ed Elettronica Via all' Opera Pia 11 A 16145, Genova, ITALY 39103532187

Dr. K.-I. Oyama The Institute of Space and Astronautical Science 3-1-1, Yoshinodai, Sagamihara, Kanagawa 229 Japan 0427513911

P -

Mr. L. Marco Palenzona ESA/ESTEC Postbus 299 2200 AG Noordwijk (zH), THE NETHERLANDS 31171983651

Dr. Dennis Papadopoulos University of Maryland Dept. of Physics College Park, MD 20742 301/405-1526

Dr. Monica Pasca Universita di Roma "La Sapeinza" Dipartimento di Ingegneria Strutturale e Geotecnica Via Eusossiana, 18-00184 Roma, ITALY 39644585156 Mr. Barry R. Payne Bristol Aerospace Limited 600 Berry Street Winnipeg, Manitoba, R3C 2S4 CANADA 204/775-8331

Mrs. Amey R. Peltzer Naval Research Laboratory Code 8123, Building 58 R127 4555 Overlook Avenue, S.W. Washington, DC 20375 202/767-3982

Dr. Paul A. Penzo Jet Propulsion Lab 1800 Oak Grove Drive Pasadena, CA 91109 818/354-6162

Mrs. Maria Antonietta Perino Alenia Spazio S.p.A. Corso Marche, 41 10146 Torino, ITALY 39117180712

Mr. Paolo Piantella Alenia Spazio S.p.A. Corso Marche, 41 10146 Torino, ITALY 3911712923

Mr. Engelbert Plescher FH Aachen, Space Department Hohenstaufenallee 6 D-52064, Aachen, GERMANY 24160092394

Prof. J. David Powell Stanford University Aero/Astro Department MC 4035 Stanford, CA 94305 415/723-3425

Prof. Jordi Puig-Suari Arizona State University Dept. of Mechanical and Aerospace Engineering Box 876106 Tempe, AZ 85287-6106 602/965-4363

R-

Prof. W. John Raitt Utah State University Dept. of Physics CASS/UMC 4405 Logan, UT 84322 801/797-2849

Mr. Ray D. Rhew NASA, Langley Research Center M/S 238 Hampton, VA 23681 757/864-4705

Mr. Charles C. Rupp NASA, Marshall Space Flight Center Mail Code PS04 Huntsville, AL 35812 205/544-0627

S-

Mr. Dieter Sabath Lehrstuhl fur Raumfahrtechnik, TU Munchen, GERMANY 498921052176

Mr. Jean Sabbagh Agenzia Spaziale Italiana V.le Regina Margherita, 202 00198 Roma, ITALY

Ms. Salma I. Saeed Stanford University P.O. Box 14213 Stanford, CA 94309 415/725-3297

Prof. Juan R. Sanmartin Escuela Tecnica Superior de Ingenieros Aeronauticos Universidad Politecnica de Madrid Plaza Cardenal Cisneros, 3 28040 Madrid, SPAIN 3413366302

Mr. Andrew D. Santangelo The Michigan Technic Corporation 17133 Inavale Holland, MI 49424 616/399-4045 Dr. S. Sasaki The Institute of Space and Astronautical Science 3-1-1, Yoshinodai, Sagamihara, Kanagawa 229 Japan 0427513911

Mr. Chikatoshi Satoh Nihon University College of Science and Technology Dept. of Aerospace Engineering 7-24-1, Narashinodai, Funabashi-City, 274 JAPAN

Mr. Andreas Schroeer Ruhr-Universiteet Bochum Theoretische Physik IV D-44780 Bochum, GERMANY 492347003729

Mr. John D. Schumacher NASA Headquarters Acting Assoicate Administrator External Affairs Washington, DC 20546

Mr. Thomas J. Settecerri Lockheed Martin Astronautics 2400 NASA Road 1 / C-104 Houston, TX 77058 713/483-4160

Prof. Irwin I. Shapiro Harvard-Smithsonian Center for Astrophysics 60 Garden Street MS 45 Cambridge, MA 02138

Dr. Carl L. Siefring Naval Research Laboratory Plasma Physics Division Code 6755 Washington, DC 20375 202/767-2467

Mr. Charles W. Shaw NASA, Johnson Space Center Flight Director Office Mail Code DA8 Houston, TX 77058 713/483-5416 Mr. H. Frayne Smith NASA, Marshall Space Flight Center Mail Code EJ23 Huntsville, AL 35812 205/544-3572

Dr. Roberto Somma Alenia Spazio S.p.A. via Saccomuro, 24 00131 - Rome, ITALY 39641513208

Ms. Becky C. Soutullo NASA, Marshall Space Flight Center TSS Project Office MSFC/JA71 Marshall Space Flight Center, AL 35812 205/544-1977

Mr. David Spencer Naval Research Laboratory Code 8213 4555 Overlook Avenue, S.W. Washington, DC 20375-5000 202/767-6425

Dr. Curtis H. Spenny U.S. Air Force Institute of Technology AFIT/ENY 2950 P Street Building 140 Wright-Patterson AFB, OH 45433-7765 513/753-6565

Mr. John H. Stadler NASA, Langley Research Center Mail Stop 431 Hampton, VA 23681-0001 757/864-7076

Dr. Wolfgang Steiner Technical University of Vienna Institute of Mechanics Wiedner Hauptstrasse 8-10/325 A-1040 Vienna, AUSTRIA 431588015516

Dr. Nobie H. Stone NASA, Marshall Space Flight Center Space Physics Laboratory Huntsville, AL 25812 205/544-7642 Ing. Bruno Strim Alenia Spazio S.p.A. - Turin Plant Scientific Satellites Directorate Corso Marche, 41 10146 Torino, ITALY 39117180733

Mr. Locke M. Stuart NASA, Goddard Space Flight Center Code 920 Greenbelt, MD 20771 301/286-6481

Mr. Thomas D. Stuart NASA Headquarters Mail Code MO Washington, DC 20560 202/358-4422

Mr. Francesco Svelto ASI Viale Regina Margherita 202 V.Le Rue Margerita, 202 00198 Rome, ITALY

Т-

Prof. Giorglo Tacconi Universita' di Genova Dipartimento Ingegneria Biofisica ed Elettronicat Via Opera Pia, 11 A Genova, 16145, ITALY 39103532187

Dr. David L. Talent Lockheed Martin Astronautics 2400 NASA Road 1 Mail Code C-104 Houston, TX 77058 713/483-5837

Mr. Zhaozhi Tan Howard University 2300 6th Street, N.W. Washington, DC 20059 202/806-4842

Dr. Patrick T. Taylor NASA, Goddard Space Flight Center Geodynamics Code 921 Greenbelt, MD 20771 301/286-5412 Mr. Paul Tetzlaff Daimler-Benz Aerospace / RST Rostock Am Strom 109 D-18119 Warnemunde, GERMANY 4938156259

Ms. Shannon Thornburg Stanford University 419 E. Indiana Street Rapid City, SD 57701 605/394-2452

Mr. Donald D. Tomlin NASA, Marshall Space Flight Center Structures and Dynamics Lab Mail Code ED13 Marshall Space Flight Center, AL 35812 205/544-1465

Mr. P. Chewning Toulmin Hughes - STX C/O Dr. W.J. Webster, Jr. NASA, Goddard Space Flight Center Code 920.2 Greenbelt, MD 20771 301/286-4506

Mr. Steven G. Tragesser Purdue University 1282 Grissom Hall West Lafayette, IN 47707-1282 317/494-5813

Prof. Hans Troger Technical University of Vienna Institute of Mechanics Wiedner Hauptstrasse 8-10/325 A-1040 Vienna, AUSTRIA 431588015510

Mr. George Tyc Bristol Aerospace Limited 660 Berry Street P.O. Box 874 Winnipeg, Manitoba, R3C 2S4 CANADA 204/775-8331

U-

Dr. Maximilian Ullmann Fiat 1776 Eye Street, N.W. #775 Washington, DC 20006 202/862-1614

V-

Prof. Sergio Vetrella Dip. di Ingegneria Aerospaziale Seconda Universita' di Napoli Via Roma, 29 81031 Aversa (CE) tel +39-81-5044035

Dr. Frank R. Vigneron Canadian Space Agency P.O. Box 11490 Station H Ottawa, Ontario, K2H 82S CANADA 613/998-2741

Mr. Giuseppe Viriglio Alenia Spazio S.p.A. Corso Marche 41 10146 Torino, ITALY

W -

Mr. Bruce K. Wallace NASA, Marshall Space Flight Center EL64 Marshall Space Flight Center, AL 35812 205/544-1306

Dr. William J. Webster, Jr. NASA, Goddard Space Flight Center Code 920.0 Greenbelt, MD 20771 301/286-4506

Mr. Kenneth J. Welzyn NASA, Marshall Space Flight Center Flight Dynamics Branch ED-13 Marshall Space Flight Center, AL 35812 205/544-1731

Mr. Scott L. Wetzel Allied Signal Technical Services Corp. NASA SLR 7515 Mission Drive Lanham, MD 20706 301/805-3987

Prof. Paul J. Wilbur Colorado State Univesity Dept. of Mechanical Engineering 60 Garden Street Fort Collins, CO 80523 303/491-8564 Mr. John Williams Hughes Research Laboratory 3011 Malibu Canyon Road Malibu, CA 90265 310/317-5446

Mr. Scott Williams Stanford University STARIAB/ Durand 33 / 4055 Stanford, CA 94305 415/725-0482

Dr. Thomas L. Wilson NASA, Johnson Space Center Houston, TX 77058 713/483-2147

Mr. Dennis Ray Wingo University of Alabama in Huntsville Center for Space Plasama and Aeronomic Research Huntsville, AL 35899 205/895-6912

Dr. George L. Withbroe NASA Headquarters Code SS Washington, DC 20546 202/358-1544 Dr. George M. Wood 101 Research Drive Hampton, VA 23666-1340 757/865-1894

Mr. Alfred C. Wright Lockheed Martin Astronautics 2550 E. Pine Bluff Lane Highlands Ranch, CO 80210 303/977-5952

Mr. N. Convers Wyeth Science Applications International Corp. 1710 Goodridge Drive M/S 2-3-1 McLean, VA 22102 703/821-4411

Z -

Mr. Michael F. Zedd Naval Research Laboratory 4555 Overlook Avenue, S.W. Code 8233 Washington, DC 20375-5355 202/404-8337

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